

620, 720 and 725 Loaders



OPERATOR'S MANUAL



John Deere Welland Works
OMW43427 Issue C5
(This manual replaces OMW40665 Issue I3)

LITHO IN U.S.A.
ENGLISH

Introduction

READ THIS MANUAL carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage.

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and should remain with the machine when you sell it.

MEASUREMENTS in this manual are given in both metric and customary U.S. unit equivalents. Use only correct replacement parts and fasteners. Metric and inch fasteners may require a specific metric or inch wrench.

RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction the implement will travel when going forward.

WRITE PRODUCT IDENTIFICATION NUMBERS (P.I.N.) in the Specification section. Accurately record all the numbers to help in tracing the machine should

it be stolen. Your dealer also needs these numbers when you order parts. File the identification numbers in a secure place off the machine.

WARRANTY is provided as part of John Deere's support program for customers who operate and maintain their equipment as described in this manual. The warranty is explained on the warranty certificate which you should have received from your dealer.

This warranty provides you the assurance that John Deere will back its products where defects appear within the warranty period. In some circumstances, John Deere also provides field improvements, often without charge to the customer, even if the product is out of warranty. Should the equipment be abused, or modified to change its performance beyond the original factory specifications, the warranty will become void and field improvements may be denied. Setting fuel delivery above specifications or otherwise overpowering machines will result in such action.



620 Loader

W000591
-JUN-08JUL92

Introduction



720 Loader

W00692 -UN-08.JUL.92



725 Loader

W00693 -UN-08.JUL.92

Contents

	Page		Page
Safety	05-1	Round Bale Unroller	55-11
Safety Signs		Electro-Hydraulic Valve	55-11
Preparing The Tractor		Mid-Mount Couplers	55-11
Approved Tractors	15-1	Lubrication and Maintenance	60-1
Front Tires	15-4	Lubrication and Maintenance/10 and 50	
Rear Ballast	15-7	Hour	65-1
Detaching The Loader	20-1	Tighten Mounting Frames	65-2
Attaching The Loader	25-1	Troubleshooting	
Detaching and Attaching Bucket	30-1	Hydraulic	70-1
Operating The Loader	35-1	Mechanical	70-2
Operating the Round Bale Fork	40-1	Service	
Operating the Grapple	45-1	Changing Lift Cylinder Position	75-1
Operating the Round Bale Hugger	50-1	Adjust Bucket Quik-Change Latches	75-2
Attachments		Identifying Hose Connections	75-3
Buckets	55-1	Replacing Hydraulic Components	75-6
Bucket Latch Plates	55-1	Servicing Tractor Air Filter	75-7
QUIK-CHANGE Bucket Attach	55-2	Storing the Loader	80-1
Teeth for Heavy Duty Bucket	55-2	Crime Prevention	85-1
Attachment Adapter Brackets	55-3	Specifications	90-1
Tines for Buckets	55-3	Index	
Replaceable Cutting Edge	55-4		
Level Indicator	55-4		
Forklift	55-5		
Telescoping Boom	55-6		
Bale Fork	55-7		
Hood Guard	55-8		
Parking Stands	55-8		
Round Bale/Silage Grapple	55-10		
Round Bale Hugger	55-10		

All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

OMW43427 C5-19-06FEB95

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Safety

RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



DX,ALERT -19-03MAR93

UN-07DEC88
T81389

UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



DX,SIGNAL -19-03MAR93

-19-30SEP88
TS187

FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.



DX,READ -19-03MAR93

UN-23AUG88
TS201



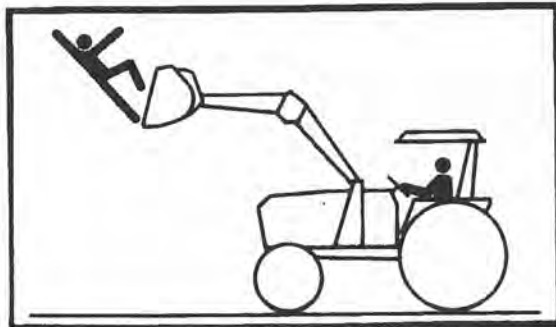
PROTECT PEOPLE AND ANIMALS

Never allow anyone to walk or work under a raised loader.

Be sure that people, livestock, or pets are not standing near the machine while operating.

Do not use the loader for a work platform.

Do not lift or carry anyone on loader or in bucket or attachment.



WX,520,SY,1 -19-21FEB92

W00284 -UN-04DEC91

AVOID INJURY OR DEATH FROM ROLLOVER ACCIDENTS

To avoid rollovers:

- Be careful when operating on a slope.
- Avoid holes, ditches and obstructions which may cause tractor and loader to tip over.
- Balance loads so weight is evenly distributed and load is stable.
- Carry loads close to the ground to aid visibility and lower center of gravity.
- Know capacity of loader. Do not overload.
- Reduce speed before turning. Avoid sharp turns.



WX,520,SY,2 -19-21FEB92

FW13093 -UN-07DEC88

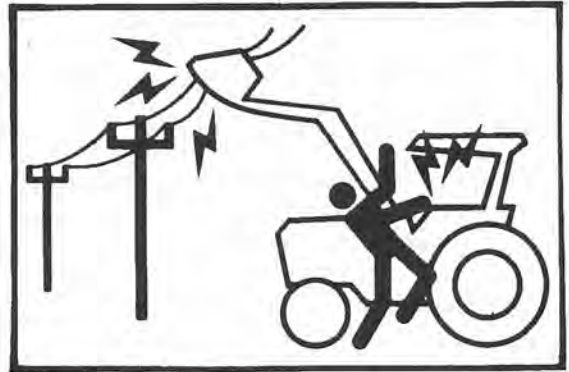


AVOID POWER LINES

Serious injury or death can result if tractor or loader contacts electric lines.

Check height clearance before raising loader.

Do not leave the operator's seat if any part of tractor or loader contacts lines.



WX,520,SY,3 -19-21FEB92

W00225 -UN-05DEC91

DIG SAFELY

Before digging, check location of cables, gas lines and water mains.

Do not leave the operator's seat if any part of tractor or loader contacts cables.



WX,520,SY,4 -19-21FEB92

W00272 -UN-04DEC91

DETACH LOADER SAFELY

Detach the loader on a hard, level surface.

Before disconnecting hydraulic hoses, relieve all hydraulic pressure.



WX,520,SY,5 -19-21FEB92

W14000 -UN-05OCT88



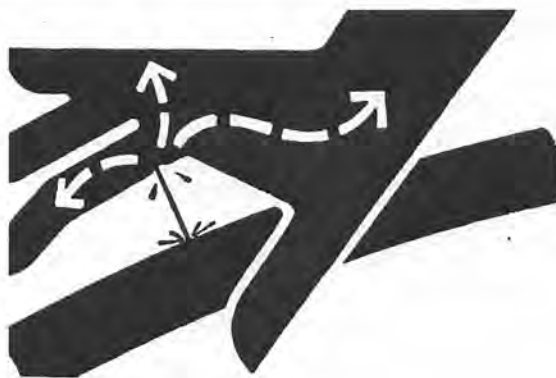
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



-UN-23AUG88

X9811

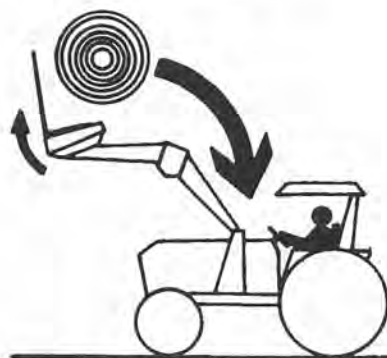
DX,FLUID

-19-03MAR93

AVOID INJURY OR DEATH FROM FALLING ROUND BALES

To help prevent personal injury or death caused by falling loads:

- DO NOT handle round bales unless loader is equipped with approved bale handling attachments. Otherwise, the bale can fall on the operator when the loader is raised.
- Lockout optional valve detents.
- Handle raised loads with caution.
- Carry loads low and drive slowly.



W00286 -UN-04DEC91

WX,520,SY,6

-19-21FEB92



AVOID INJURY OR DEATH FROM ROLLOVER ACCIDENTS

To help prevent personal injury or death caused by rollover accidents when handling round bales:

- Equip the tractor with a rollover protective structure (ROPS). Wear your seat belt.
- DO NOT exceed the following round bale weight limitations:



Loader Model	Grapple	Attachment Hugger	Fork
620 . .	450 kg (1000 lb)	450 kg (1000 lb)	680 kg (1500 lb)
720 . .	900 kg (2000 lb)	900 kg (2000 lb)	900 kg (2000 lb)
725 . .	900 kg (2000 lb)	900 kg (2000 lb)	900 kg (2000 lb)

- Be sure tractor tire spacing and rear ballast is correct before using loader.
- Stop loader gradually when lowering or lifting loads.
- When handling round bales on a slope, always approach the bale with the tractor facing uphill.

WX,620,SY,7 -19-24JUL92

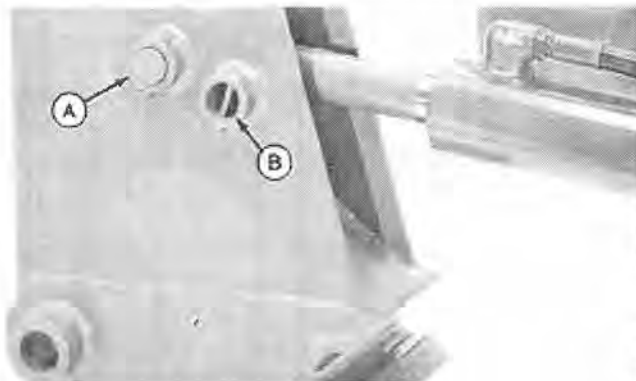
FW13093 -UN-07DEC88

USE CORRECT LIFT CYLINDER POSITION

There are two lift cylinder positions:

- Use hole (A) 6000 and 7000 Series Tractors.
- Use hole (B) for 20, 30, 40, 50 and 55 Series Tractors.

6000 and 7000 Series Tractors have higher hydraulic operating pressures. Moving the cylinder to position (B) will increase the lift capacity of the loader beyond the safe limit. This excess lift capacity could result in tractor instability causing tractor rollover and personal injury or death.



W00687 -UN-06JUL92

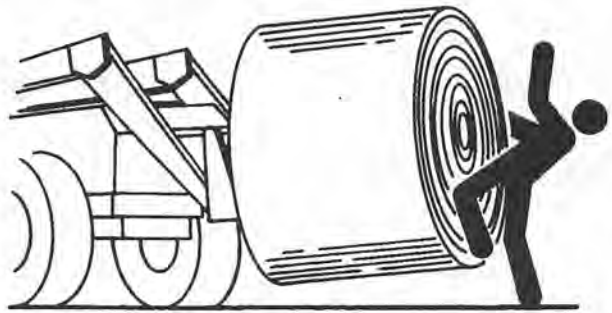
WX,620,SY,7A -19-24JUL92



TRANSPORTING ROUND BALES SAFELY

Follow the instructions in OPERATING THE BALE FORK, OPERATING THE GRAPPLE or OPERATING THE ROUND BALE HUGGER section of this manual. Also, read the decals attached to both the loader and the attachments.

To help prevent personal injury or accident caused from a bale falling off the loader, carry the bale low and slightly rolled back. Travel slowly over rough ground.



WX,640,SY,8 -19-20JUL92

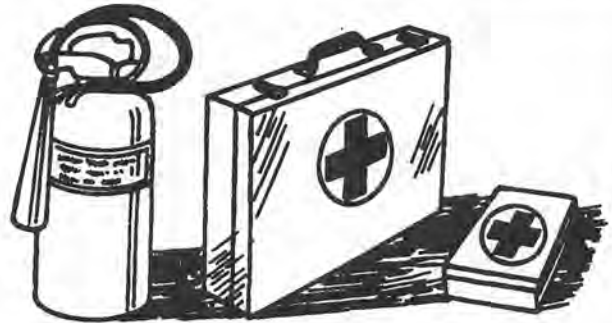
W00273 -UN-04DEC91

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



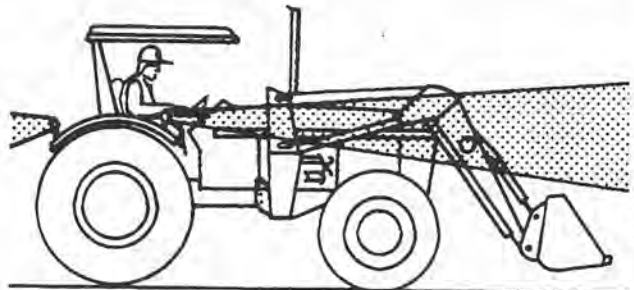
DX,FIRE2 -19-03MAR93

TS291 -UN-23AUG88

DRIVING ON PUBLIC ROADS

While driving tractor and loader, follow these precautions:

- Carry loads close to the ground to aid visibility and to lower center of gravity.
- Allow for additional length of loader on tractor while turning.
- Balance loads so weight is evenly distributed and load is stable.
- Drive slowly if carrying materials. Rough conditions may cause material to spill.
- Avoid carrying materials wider than the tractor.



WX,520,SY,9 -19-21FEB92

W11385 -UN-06OCT88

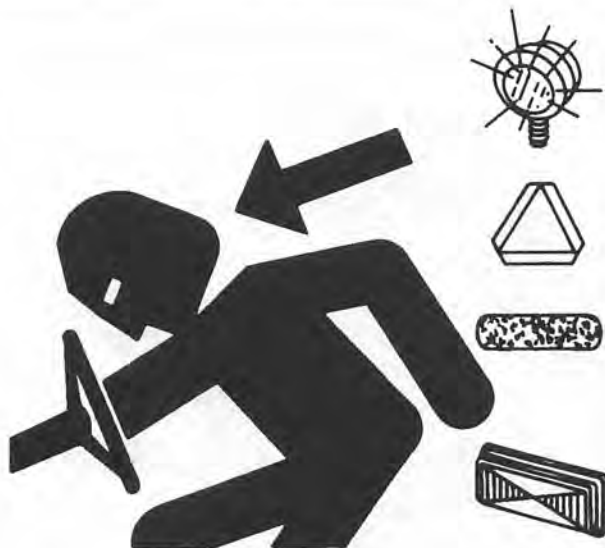


USE SAFETY LIGHTS AND DEVICES

Slow moving tractors, self-propelled equipment and towed implements or attachments can create a hazard when driven on public roads. They are difficult to see, especially at night. Avoid personal injury or death resulting from collision with a vehicle.

Whenever driving on public roads, use flashing warning lights and turn signal according to local regulation. To increase visibility, use the lights and devices provided with your machine. For some equipment, install extra flashing warning lights.

Keep safety items in good condition. Replace missing or damaged items. An implement safety lighting kit is available from your John Deere dealer.



DX, FLASH -19-15MAR93

TS951 -UN-12APR90

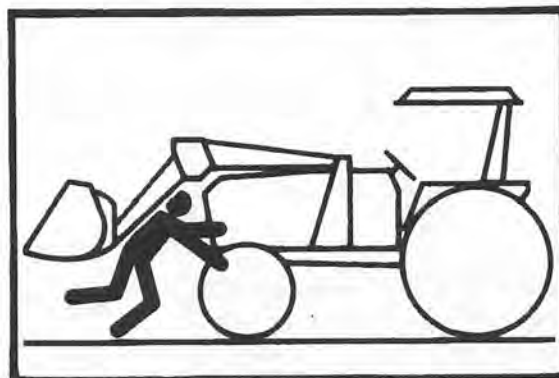
SERVICE LOADER SAFELY

Always engage parking brake or place transmission in "PARK", lower loader to the ground, shut off engine and remove key before servicing the loader.

Do not walk or perform service under a raised loader, bucket or attachment unless it is securely blocked or held in position.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts.

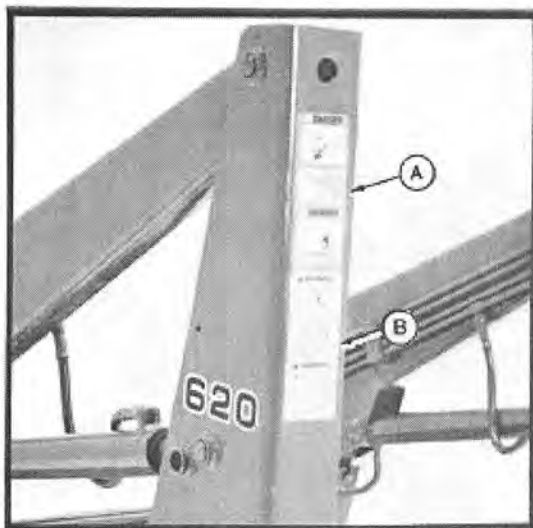
Before disconnecting hydraulic hoses, relieve all hydraulic pressure.



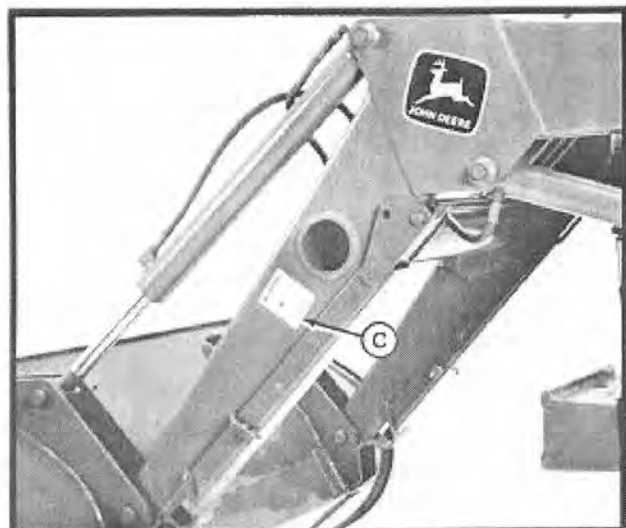
WX, 520, SY, 10 -19-21FEB92

W00278 -UN-04DEC91

Safety Signs



A



B

C

⚠ DANGER



Serious injury or death can result from rollovers

- Use ropes and seatbelt at all times.
- Add recommended rear ballast.
- Move wheels to widest recommended setting.
- Operate tractor at low speeds.

⚠ DANGER



Serious injury or death can result from contact with electric lines.

⚠ WARNING



To avoid injury or death caused by falling loads.

- Do not handle round bales unless loader is equipped with approved bale handling attachments.
- Lockout optional valve detents.
- Handle raised loads with caution.
- Carry loads low.

⚠ WARNING



To avoid injury from falls

- Do not work from or allow riders on loader or its attachments.

⚠ WARNING



To avoid injury from falling loader

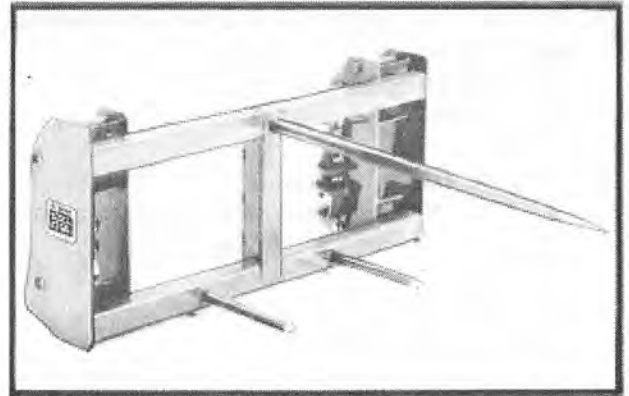
- Do not walk or perform service under a raised loader.
- Lower loader to ground when parked

⚠ CAUTION

To help prevent bodily injury

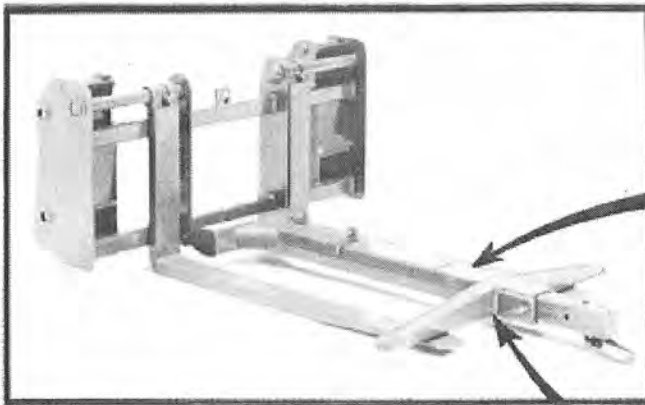
1. Park and store bale fork with tines pointed down or against bale, building or other stable object.
2. Do not detach loader from tractor with bale fork installed. Equip loader with materials bucket or manure fork when detaching.

C.O.



WX,640,SY,12 -19-20JUL92

W00586 -19-01-JUL92



⚠ CAUTION

To prevent bodily injury:

1. Do not use boom attachment in stored position.
2. Adjust forklift tines to narrowest setting for boom operation.
3. Keep boom horizontal when in operation.
4. Do not exceed boom lift capacity:
extended 1600 lbs.
retracted 3000 lbs.
5. Observe safety recommendations in forklift and loader operator's manuals.

C.O.C.

WX,640,SY,13 -19-20JUL92

W00388 -19-06MAY92

Preparing The Tractor

APPROVED TRACTORS FOR 620 LOADER

CAUTION: To help prevent personal injury or death caused by tractor rollover, be sure tractor is equipped with rollover protective structure (ROPS) and approved seat belt.

IMPORTANT: To prevent damage to the tractor, 20, 30, 40 series 2-Wheel Drive tractors must have heavy duty front axle.



Tractor Model Series

6000	55	50	40	30	20
6200	2155	2150	1640	1830	2020
6200L	2255	2350	1840	2030	2120
6200L MFWD*	2355	2550	2140	2130	
6300	2355N	2750	2440	2130 HFWD	
6300L	2355N MFWD		2640	2630	
6300L MFWD*	2555				
6400	2755				
6400L	2855N				
6400L MFWD*	2855N MFWD				
6500L					
6500L MFWD*					

* Maximum front tire size 10.5/80-18. Loader requires lift cylinder stops.

MFWD - Mechanical Front Wheel Drive

HFWD - Hydraulic Front Wheel Drive

NOTE: Loader is not compatible with front fenders on 6000 Series Low Profile Tractors.

WX.620, TR, 1 -19-08FEB95

W006588 -UN-08JUL92

APPROVED TRACTORS FOR 720 LOADER

! CAUTION: To help prevent personal injury or death caused by tractor rollover, be sure tractor is equipped with rollover protective structure (ROPS) and approved seat belt.

! CAUTION: For better stability, use a tractor with adjustable front axle. **DO NOT** use this loader on a tractor with Roll-O-Matic front end, single or double front wheels.



Utility Tractor Model Series

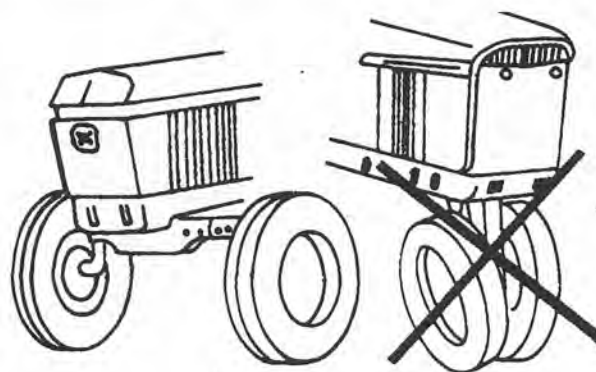
55	50	40	30
2955	2950	2840	3130
3055		2940	3130 HFWD
		3140	

Row Crop Tractor Model Series

7000	6000	55	50	40	30	20
7200	6600*	4055	4050	4040	4030	2520
7400	6800*	4255	4250	4040 HFWD	4030 HFWD	3020
7600				4240	4230	3020 HFWD
7700				4240 HFWD	4230 HFWD	4000
				4440	4430	4000 HFWD
				4440 HFWD	4430 HFWD	4020
						4020 HFWD
						4320
						4320 HFWD

* Australia

HFWD - Hydraulic Front Wheel Drive



APPROVED TRACTORS FOR 725 LOADER

- ! CAUTION:** To help prevent personal injury or death caused by tractor rollover, be sure tractor is equipped with rollover protective structure (ROPS) and approved seat belt.
- ! CAUTION:** For better stability, use a tractor with adjustable front axle. **DO NOT** use this loader on a tractor with Roll-O-Matic front end, single or double front wheels.

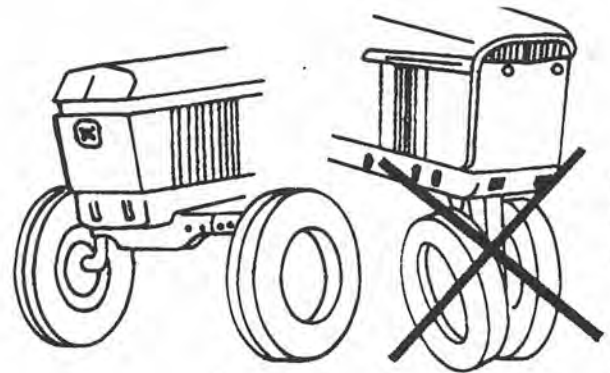


Tractor Model Series

7000	6000	55	50	40	30	20
7200	6600*	4055	4050	4040	4030	4000
7400	6800*	4255	4250	4040 HFWD	4030 HFWD	4000 HFWD
7600		4455	4450	4240	4230	4020
7700				4240 HFWD	4230 HFWD	4020 HFWD
7800				4440	4430	4320
				4440 HFWD	4430 HFWD	4320 HFWD
					4630	4520
					4630 HFWD	4620
						4620 HFWD

* Australia

HFWD - Hydraulic Front Wheel Drive

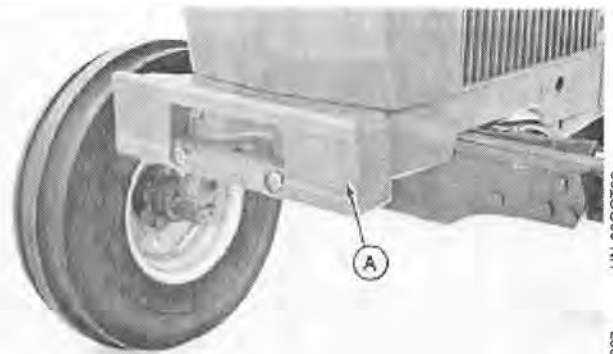


WX,720,TR,3 -19-06FEB95

REMOVING FRONT WEIGHTS

IMPORTANT: To prevent damage to tractor or loader, remove front tractor weights.

Remove front tractor weights. Weight support (A) can remain on the tractor.



WX,620,TR,7 -19-12AUG92

FRONT TIRE REQUIREMENTS 620 LOADER

IMPORTANT: To prevent tire failure, use only tires of similar size, with equal to or greater load rating.

2-Wheel Drive Tractors		HFWD Tractors		2150 and 2255 Tractors Only		2355N and 2855N MFWD Tractors Only		6000 Low Profile MFWD Tractors Only	
Tire Size	Ply Rating	Tire Size	Ply Rating	Tire Size	Ply Rating	Tire Size	Ply Rating	Tire Size	Ply Rating
7.50—16	6	9.5—24	8	6.50—16	6	7.50—18	8	10.5—18	10
7.50—18	6	11.2—24	8			7.50—20	8		
9.5L—15	6					10.5—18	8		
11L—15	6								
10.0—16	8								
11.0—16*	8								

* This tire approved on 6000 Series Tractors only at 1770 mm (70 in.) or greater tread setting. Tire may interfere with loader frame at narrow tread setting.

- Inflate tires to the maximum pressure for the tire size, as recommended in the tractor operator's manual.

WX,720,TR,4 -19-06FEB95

FRONT TIRE REQUIREMENTS 720 LOADER

IMPORTANT: To prevent tire failure, use only tires of similar size, with equal to or greater load rating.

6000, 7000 Series Tractors		2-Wheel Drive 20, 30, 40, 50, 55 Series Tractors		HFWD 20, 30, 40, 50, 55 Series Tractors	
Tire Size	Ply Rating	Tire Size	Ply Rating	Tire Size	Ply Rating
10.0—16	6	7.50—20	6	11.2—24	6
11.0—16	8	10.0—16	6	12.4—24	6
14L—16.1	8	11L—15	6		
11.0—24*	8	11.0—16**	8		

* Minimum tread restricted to 1930 mm (76 in.).

** 11.0—16 tires are not recommended for loader operation on 4240 or larger tractors because of lack of digging depth.

- Inflate tires to the maximum pressure for the tire size, as recommended in the tractor operator's manual.

WX,720,TR,5 -19-06FEB95

FRONT TIRE REQUIREMENTS 725 LOADER

IMPORTANT: To prevent tire failure, use only tires of similar size, with equal to or greater load rating.

6000, 7000
Series Tractors

2-Wheel Drive
20, 30, 40, 50, 55
Series Tractors

HFWD
20, 30, 40, 50, 55
Series Tractors

Tire Size	Ply Rating	Tire Size	Ply Rating	Tire Size	Ply Rating
10.0—16	8	14L—16.1	6	11.2—24	6
11.0—16	8	9.5—20	6	12.4—24	6
14L—16.1	8	11.0—16	8	14.9—24	6

- 11.0—24 tire is not approved.
- Inflate tires to the maximum pressure for the tire size, as recommended in the tractor operator's manual.

WX,720,TR,6 -19-06FEB95

ADJUSTING FRONT WHEEL TREAD 620 LOADER

See your tractor operator's manual to make adjustments.
"Widest" setting must not exceed maximum width
recommended in tractor operator's manual for loaders.

Tread Setting (A)

2-Wheel Drive

Tractors

2150, 2155, 2255, 2355N, 2855N Widest

6000 Series Tractors

(All Tires Except 11.0—16) 1570 mm (62 in.) — Widest

6000 Series Tractors

(With 11.0—16 Tire) 1770 mm (70 in.) — Widest

All others 1700 mm (67 in.) — Widest

MFWD Tractors

2355N, 2855N Widest

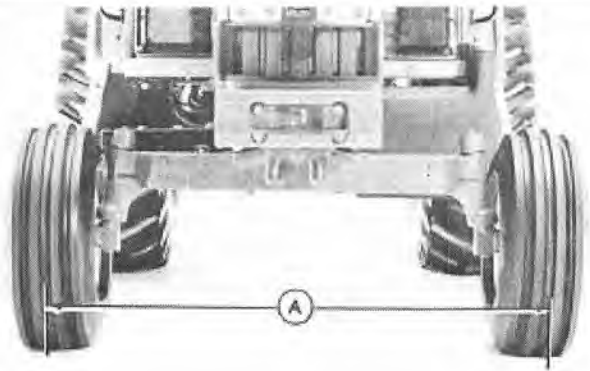
6000 Series Tractors Widest

HFWD Tractors

9.5—24 (With Steering Stops) 1700 mm (67 in.) — Widest

9.5—24 (Without Stops) 1810 mm (71 in.)

11.2—24 (With Steering Stops) 1830 mm (72 in.)



WX,620,TR,8 -19-06FEB95

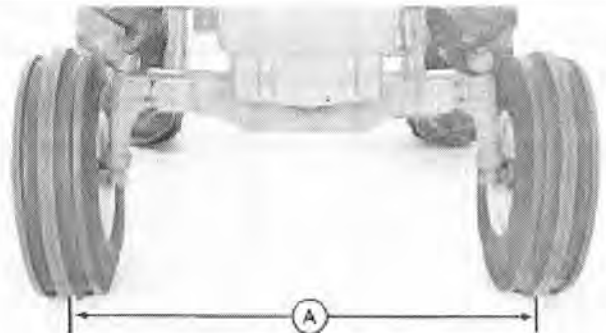
W00722 -UN-09JUL92

ADJUSTING FRONT WHEEL TREAD 720 AND 725 LOADER

Adjust tread (A) to any desired setting.

See your tractor operator's manual to make adjustments.

Tread width must not exceed maximum width
recommended in tractor operator's manual for loaders.

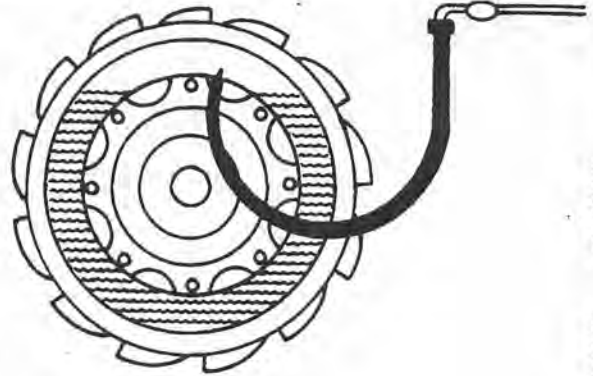


WX,720,TR,9 -19-30JUL93

W13008 -UN-08OCT88

ADDING REAR BALLAST 620 LOADER

CAUTION: To help prevent personal injury or death from tractor/loader rollover, add recommended amount of ballast to tractor. The amount of ballast listed is the minimum required for normal loader operation. For some operations, additional ballast may be required to maximize stability.



Tractor	Minimum Ballast Per Wheel	Hitch Ballast*	Minimum Rear Tread
2150, 2155 (Regular Front Axle)	500 kg (1100 lb)	900 kg (1985 lb)	1600 mm (63 in.)
2150, 2155 (Heavy Duty Front Axle)	665 kg (1470 lb)	Optional	1600 mm (63 in.)
2255, 2355N, 2855N (2-Wheel Drive)	185 kg (410 lb)	900 kg (1985 lb)	1100 mm (44 in.)
2355N, 2855N (MFWD)	430 kg (950 lb)	Optional	1100 mm (44 in.)
6000 Series Tractors	None	None	1600 mm (63 in.)
All Other Tractors (Heavy Cast Rear Wheels) . . .	195 kg (430 lb)	Optional	1700 mm (67 in.)
All Other Tractors (Steel Rear Wheel)	385 kg (847 lb)	Optional	1700 mm (67 in.)

* Adding ballast to the 3-point hitch provides protection against damage to front axle due to overloading.

See your tractor operator's manual to add ballast to rear wheels.

WX,620,TR,11 -19-08FEB95

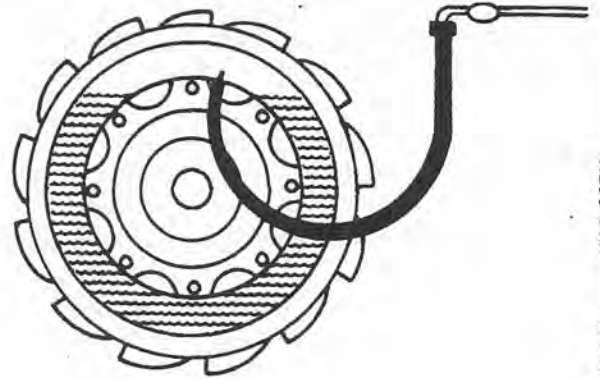
ADDING REAR BALLAST 720 AND 725 LOADER

CAUTION: To help prevent personal injury or death from tractor/loader rollover, add recommended amount of ballast to tractor. The amount of ballast listed is the minimum required for normal loader operation. For some operations, additional ballast may be required to maximize stability.

Tractor	Loader	Ballast Per Wheel*
2520	720	180 kg (400 lb)
3020 (Long Wheelbase)	720	900 kg (1985 lb)
4000	720	90 kg (200 lb)
	725	400 kg (880 lb)
4020, 4230	720	None
	725	400 kg (880 lb)
4055, 4255, 4455	720	None
	725	60 kg (132 lb)
6600, 6800, 7200, 7400	720	None
	725	275 kg (605 lb)
All Other Tractors	720	None
	725	None

* Ballast given is minimum required for an 1800 mm (71 in.) or greater rear tread setting. For tread settings less than 1800 mm (71 in.) use an additional 320 kg (700 lb) per wheel.

See your tractor operator's manual to add ballast to rear wheels.



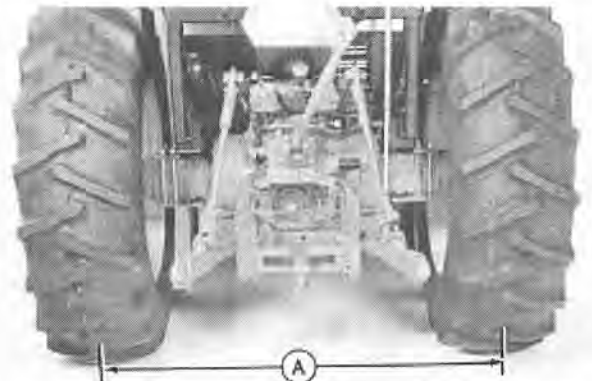
W11502 -JUN-07OCT88

WX,720,TR,12 -19-06FEB95

ADJUSTING REAR WHEEL TREAD

CAUTION: To help prevent personal injury or death from rollover, use widest distance from tire center to tire center (A) to maximize stability. See Adding Rear Ballast in this section.

See your tractor operator's manual to adjust wheel tread.



W9456 -JUN-06OCT88

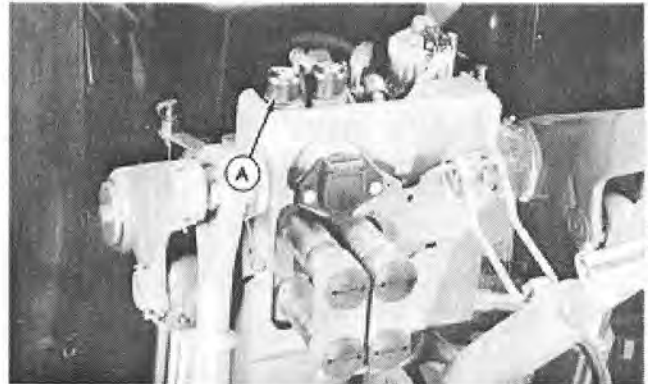
WX,620,TR,10 -19-24JUL92

CHANGING VALVE DETENT SELECTOR VALVES WITH COUPLED LOADER HOSES 6000 AND 7000 SERIES TRACTORS

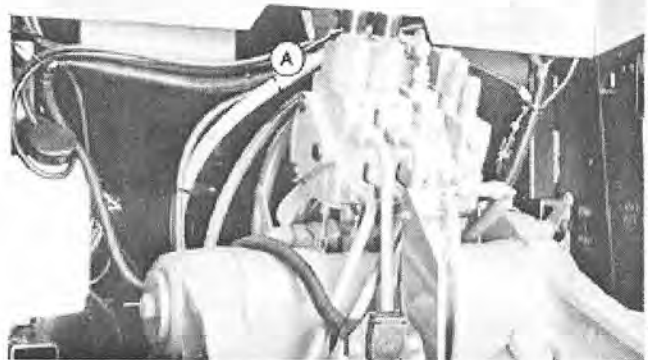
CAUTION: Help prevent personal injury or death caused by objects falling on the operator. Selective control valves have an automatic cylinder extend position (detent) that must be locked out for loader operation. Unintentional movement of the control lever to the detent position may cause the loader to raise to full height unexpectedly and the load to fall back on the operator.

Turn detent selector knob (A) to "loader" position.

Adjust selective control valves for fastest rate of operation.



6000 Series Tractor



7000 Series Tractor

WX,620,TR,13 -19-24,JUL92

SETTING CONTROL LEVER STOPS SCV OPERATED LOADER 20, 30, 40, 50, 55 SERIES TRACTORS

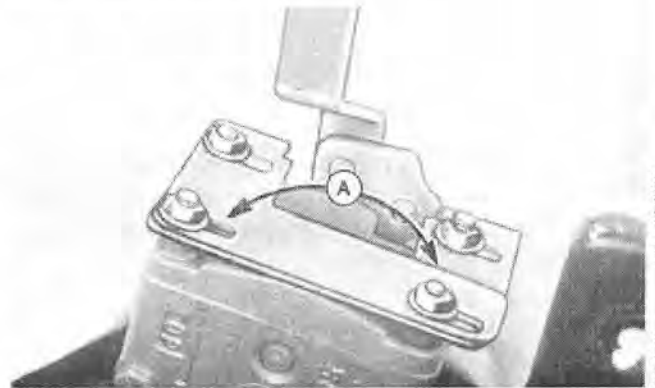
! CAUTION: Help prevent personal injury or death caused by objects falling on the operator. Poppet type selective control valves have an automatic cylinder extend position (detent) that must be locked out for loader operation. Unintentional movement of the control lever to the detent position may cause the loader to raise to full height unexpectedly and the load to fall back on the operator.

NOTE: Spool type selective control valves do not have detent positions.

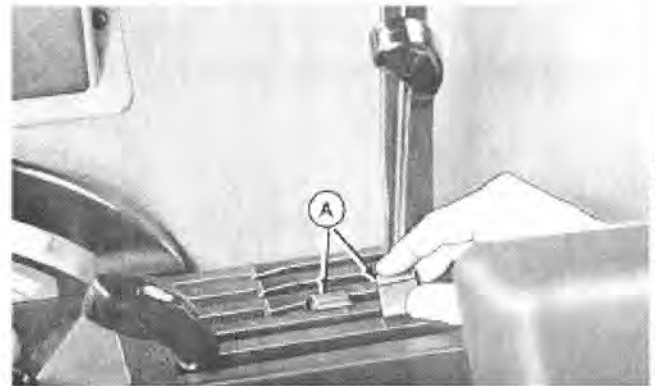
1. Position stops (A) on loader bucket control lever to lockout automatic extend and retract.
2. Position rear stop on loader lift control lever to lockout automatic extend. Position front stop to lockout automatic retract only if FLOAT is not desired.
 - For Row Crop and Sound-Gard Body Tractors, a piece of rubber is provided. Cut to length needed and insert in lever slot.
 - For Utility Tractors Without Sound-Gard Body, move stop plates on top of valve. See your tractor operator's manual to make adjustments.
3. Adjust selective control valves for fastest rate of operation.



W00310 -UN-11DEC91



W10908 -UN-06OCT88



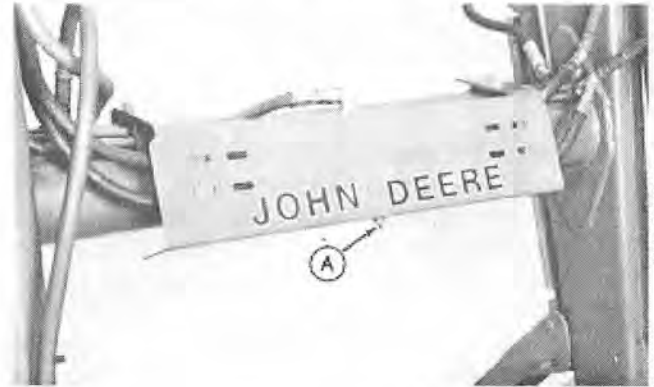
RW5844 -UN-07DEC88

WX,620,TR,14 -19-24JUL92

Detaching The Loader

REMOVING LOADER

For loader equipped with HYDRA-LEVEL™ one way self-level valve, turn valve off before detaching loader. Using 7/16 in. wrench and 1/8 in. hex key, turn adjustment screw (A) all the way in. Count the number of turns and note for turning valve on again.



WX,620,DM,1 -19-24JUL92

W00381 -UN-07APR92

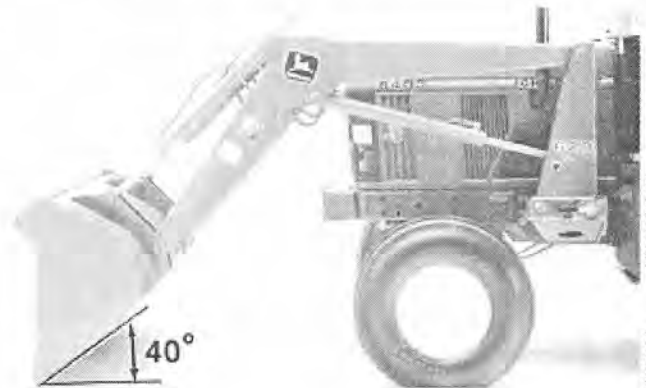
The loader must be equipped with QUIK-PARK™ attachment and a bucket to detach.

CAUTION: To help prevent personal injury caused by a falling loader, always detach on a hard, level surface. Equip the loader with a bucket for parking.

1. Dump bucket 40° below level.
2. Lower bucket to ground, applying slight down pressure. Do not raise tires off ground.
3. Engage parking brake and shut off engine.



W14000 -UN-05OCT88



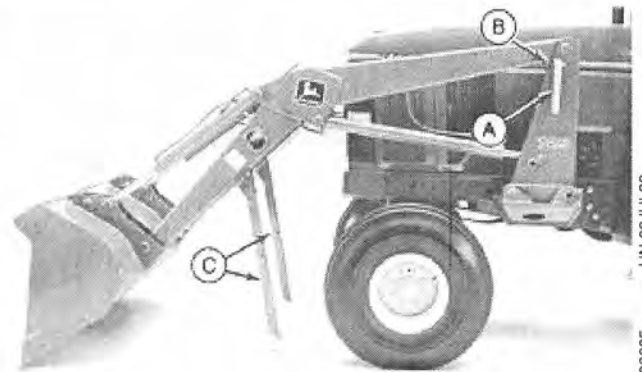
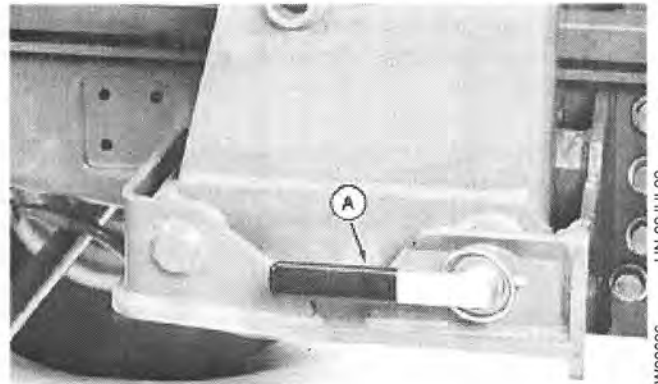
WX,620,DM,2 -19-30JUL93

W00694 -UN-08JUL92

Detaching The Loader

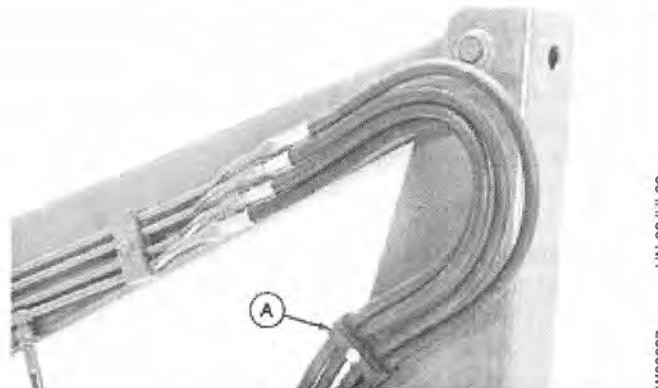
4. Remove pins (A) and place in storage brackets (B).
5. Lower stands (C).

NOTE: To prevent loader from sinking in soft ground, place boards under parking stands.



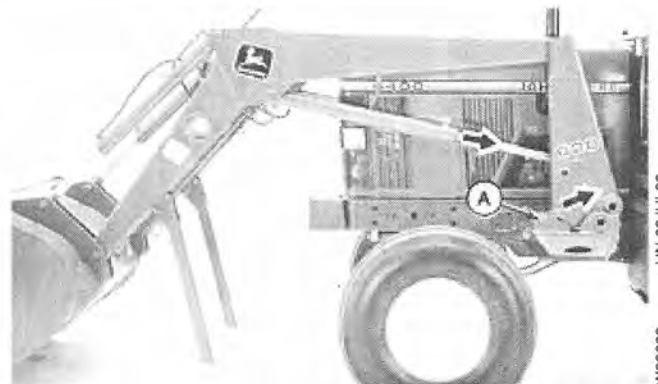
WX.620,DM,3 -19-12AUG92

6. Detach clamp (A) from inside of right-hand mast.



WX.620,DM,4 -19-24JUL92

7. Start engine, put transmission in neutral and slowly extend lift cylinders until masts clear pins (A).



WX.620,DM,5 -19-24JUL92

Detaching The Loader

8. Slowly roll back bucket completely and loader will lift out of mounting frames. Drive ahead as necessary to keep hoses slack.

NOTE: Depending on tractor/loader model, to clear mounting frames it may be necessary to further extend lift cylinders while rolling back bucket.



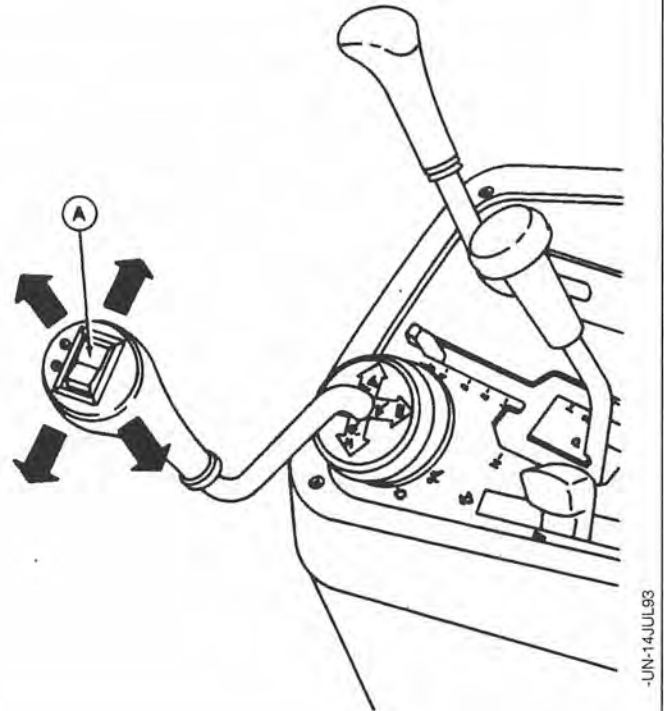
9. Retract lift cylinders completely.

10. Extend bucket cylinders slightly.



11. Relieve hydraulic pressure and disconnect couplers.

- For loader without electro-hydraulic valve:
 - shut off engine
 - move loader control levers
 - disconnect hoses
- For loader with electro-hydraulic valve:
 - extend attachment cylinder completely
 - shut off engine
 - move joystick lever
 - disconnect all hoses not under pressure
 - start engine
 - touch switch to retract attachment cylinder
 - shut off engine
 - disconnect remaining hose



Attaching The Loader

ATTACHING LOADER

1. Center tractor between loader masts.
2. Stop tractor with backs of loader masts approximately 300 mm (12 in.) in front of mounting frames.

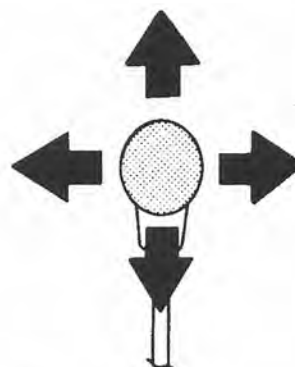


WX,620,AM,1 -19-24JUL92

W00700 -UN-08JUL92

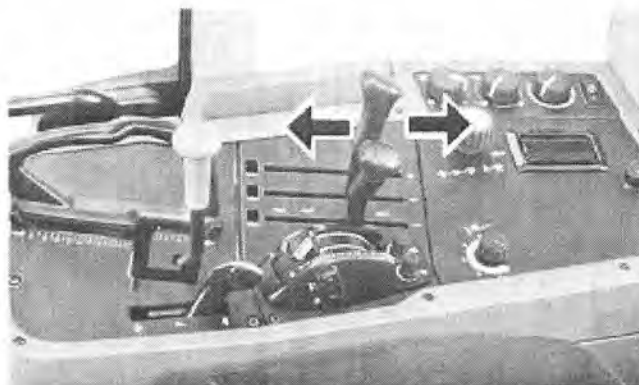
3. Relieve hydraulic pressure:

For 6000 or 7000 Series Tractor with joystick loader control, shut off engine, move lever forward and back, side to side.



W00583 -UN-01JUL92

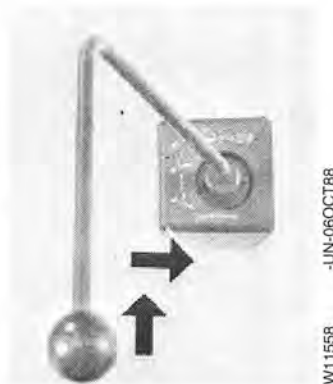
For loader operated with tractor selective control valves, shut off engine and move levers forward and back.



W00548 -UN-20MAY92

For loader operated with independent control valve on 20, 30, 40, 50 and 55 Series Tractors, use following special procedure to relieve hydraulic pressure:

- With engine running, move lever forward and to right-hand side. Do not place lever in FLOAT or FAST DUMP positions.
- Hold lever, shut off engine and wait until engine stops before releasing lever.



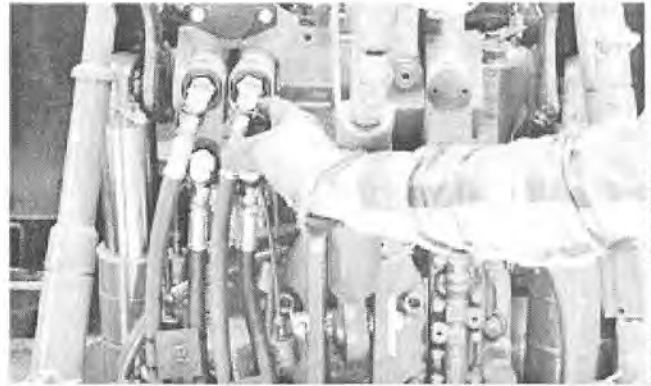
W11558 -UN-06OCT88

WX,620,AM,2 -19-24JUL92

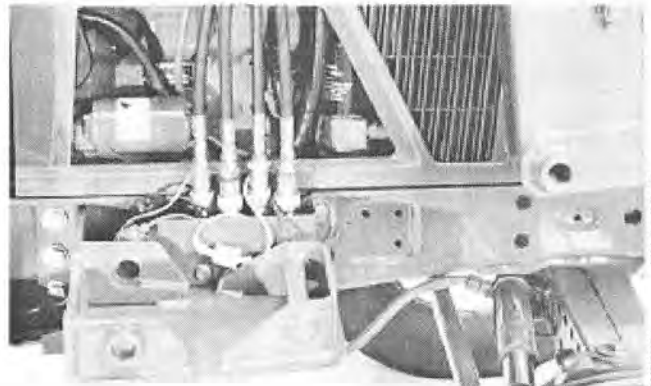
CAUTION: To avoid injury from escaping fluid under pressure, relieve the pressure in the system before disconnecting or connecting hydraulic or other lines. Tighten all connections before applying pressure. (See tractor operator's manual for specific procedures to relieve pressure.)

CAUTION: Help prevent personal injury caused by unexpected loader movement. Hose connections must be correct or loader will not respond as expected when control lever is moved.

4. Connect hydraulics using colored dust covers, identification tags or marks to match mating couplers.



W00345
-UN-07APR92



W00701
-UN-08JUL92

WX,620,AM,3 -19-06FEB95

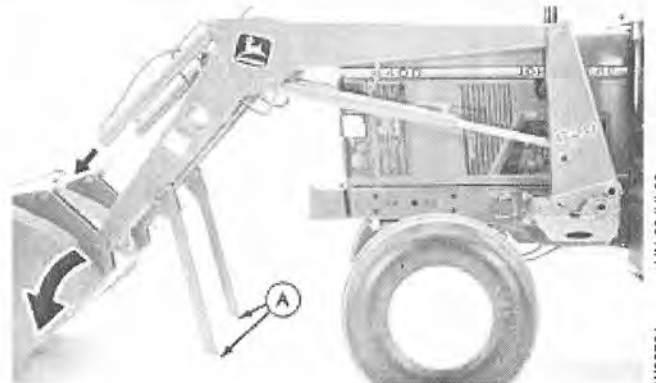
5. Extend lift cylinders until bottoms of masts are approximately over center of frames (A).



W00703
-UN-08JUL92

WX,620,AM,4 -19-24JUL92

6. Slowly dump bucket until stands (A) are off ground at least 100 mm (4 in.).

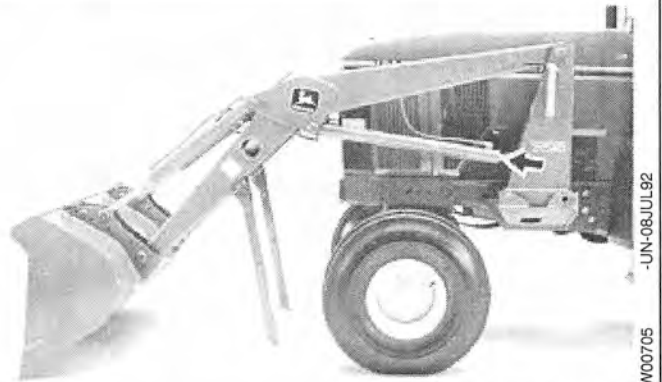


W00704
-UN-08JUL92

WX,620,AM,5 -19-24JUL92

Attaching The Loader

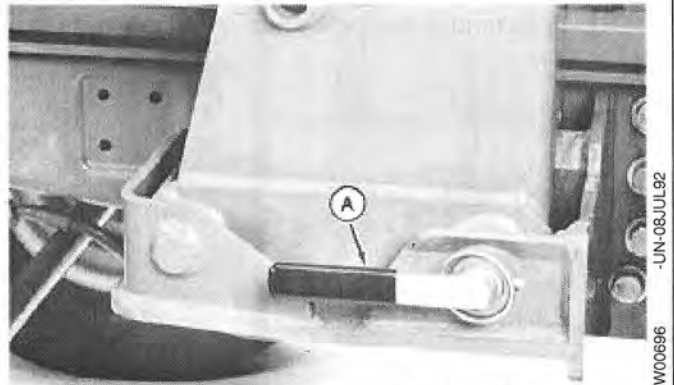
7. With tractor in neutral, slowly retract lift cylinders until masts seat firmly in mounting frames.
8. Engage parking brake and shut off engine.



WX,620,AM,6 -19-12AUG92

W00705 -UN-08JUL92

9. Install pins (A) on both sides of loader.
10. Store parking stands.



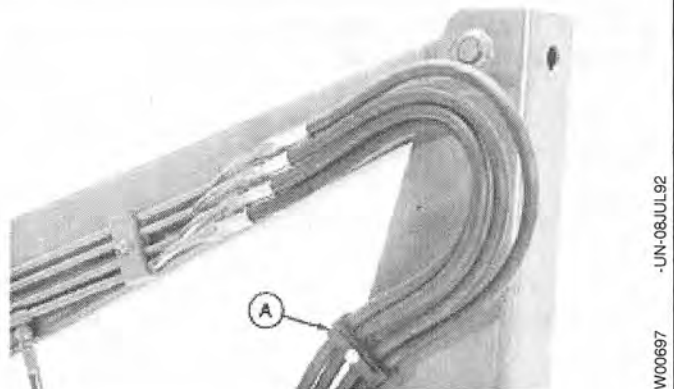
WX,620,AM,7 -19-12AUG92

W00696 -UN-08JUL92

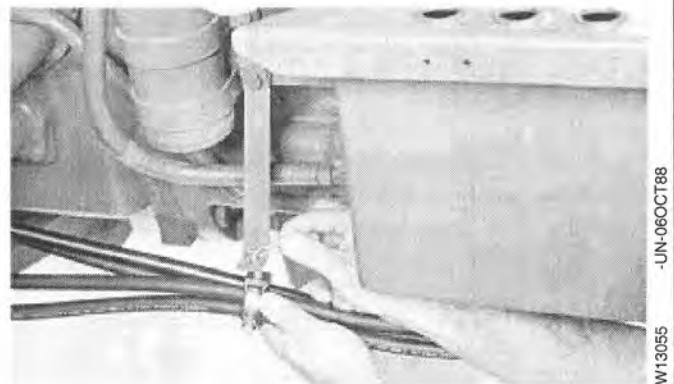
11. Connect hose clamp (A) to inside of right-hand mast.

For tractors with hoses routed to rear, attach hose clamps on underside of tractor.

12. Check loader operation.



W00697 -UN-08JUL92



W13055 -UN-06OCT88

WX,720,AM,8 -19-30JUL93

Detaching and Attaching Bucket

DETACHING THE BUCKET WITH QUIK-CHANGE™ LATCHES

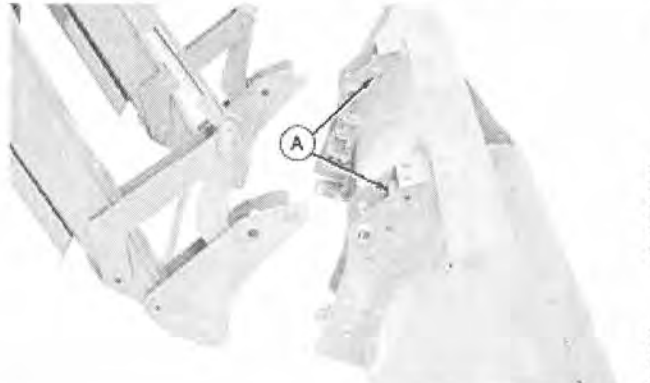
1. Raise and level bucket 400 mm (16 in.) off ground.
2. Lift pins (A) and pull to outside to lock in raised position.



WX,740OM,12 -19-09JUN93

W00393 -UN-06MAY92

3. Slowly extend bucket cylinders until front of bucket is on ground.
4. Lower loader to clear pins (A).

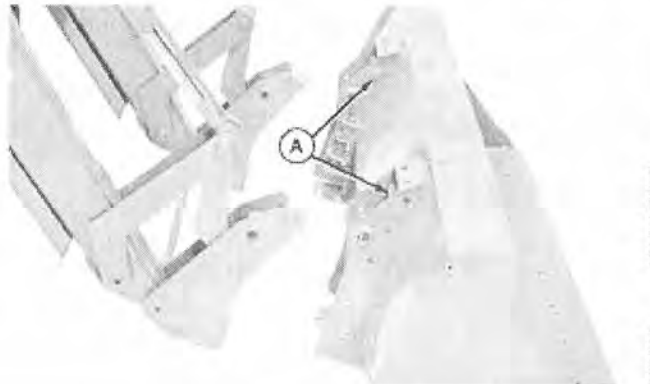


WX,740OM,13 -19-09JUN93

W00394 -UN-06MAY92

ATTACHING THE BUCKET WITH QUIK-CHANGE LATCHES

1. Extend bucket cylinders to angle loader attaching brackets forward.
2. Align tops of brackets with pins (A).
3. Raise loader until brackets engage pins and then roll back attachment quickly.

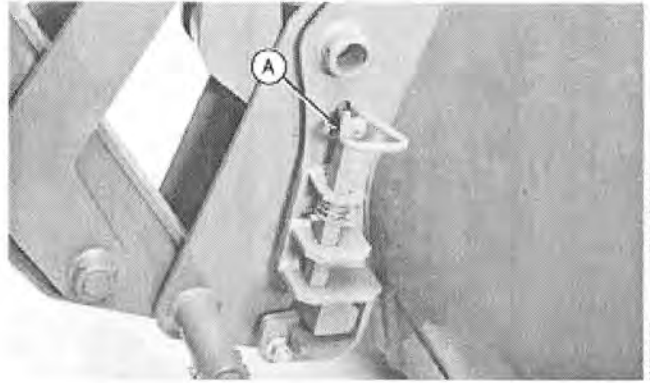


WX,740OM,14 -19-09JUN93

W00394 -UN-06MAY92

4. Raise loader high enough to check that pins (A) have fully dropped.

Clean latch parts and check adjustment as required. See Adjust Bucket Quik-Change Latches in Service section.

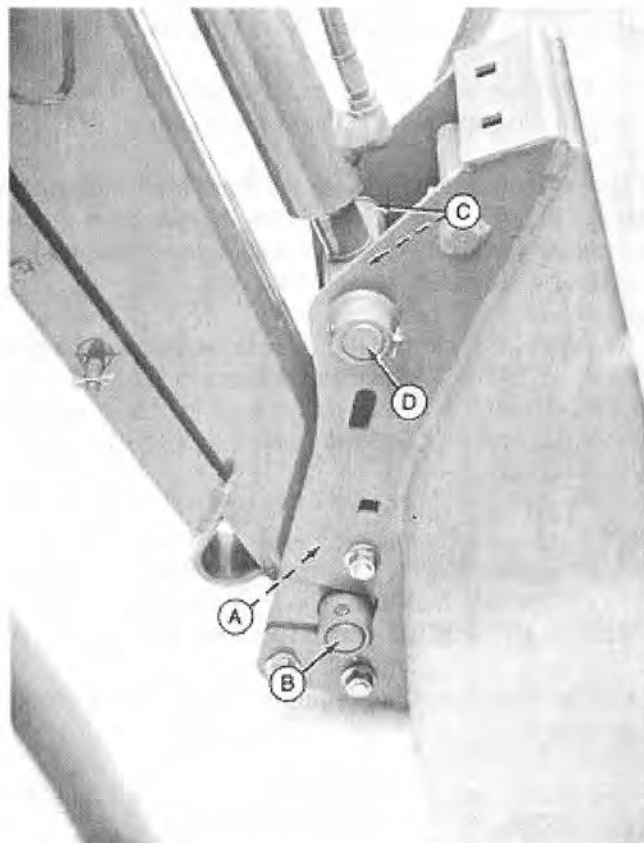


WX,740OM,15 -19-09JUN93

W00393 -UN-06MAY92

ATTACHING THE BUCKET WITHOUT QUIK-CHANGE LATCHES

1. Line up loader with attaching holes.
2. Install 25 mm (1 in.) spacer (A) (outside boom arm) and pin (B).
3. Install two 40 mm (1-5/8 in.) spacers (C) (one on each side of cylinder rod) and pin (D).



WX,740OM,16 -19-09JUN93

W00526 -UN-06MAY92

DISCONNECTING GRAPPLE HOSES WITH ELECTRO-HYDRAULIC VALVE

1. Close grapple or hugger completely.
2. Shut off engine and disconnect hose not under pressure.
3. Start engine and touch switch to open grapple or hugger.
4. Shut off engine and disconnect remaining hose.



WX,740OM,17 -19-09JUN93

W12133 -UN-05OCT88

Operating The Loader

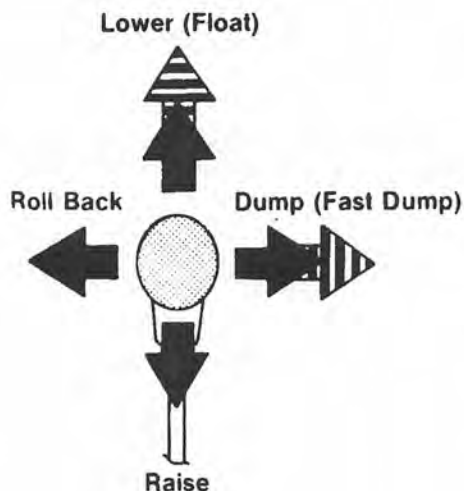
OPERATING LOADER WITH JOYSTICK

- Operate loader from operator's seat only. Remain at controls until operating cycle is complete.
- Lever returns to NEUTRAL by itself from all positions except FLOAT. Pull lever back to release from FLOAT. (On 6000 and 7000 Series Tractors, lever returns to neutral by itself with engine shut off.)
- Slightly extra effort is required to move lever beyond DUMP to FAST DUMP. Bucket cylinder force is reduced in FAST DUMP position. Use it only for dumping materials. FAST DUMP may only be noticeable at low engine speed.

NOTE: Oil flow limitations may not allow you to do two loader operations at one time such as RAISE and ROLL BACK. The operation that requires the least hydraulic force will move first.

Lever can be locked in neutral to prevent unintentional movement:

- For 6000 and 7000 series tractor, rotate ring (A) to lock symbol.
- For tractors except 6000 and 7000 series, pull up lock at base of lever. To unlock, press sides of lock and push down.



7000 Series Tractor



Older Tractor Models

OPERATING LOADER WITH SELECTIVE CONTROL VALVES

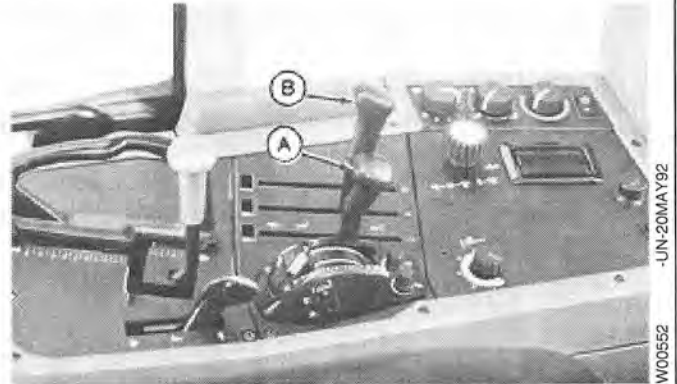
- Operate loader from operator's seat only. Remain at controls until operating cycle is complete.

Preparing controls:

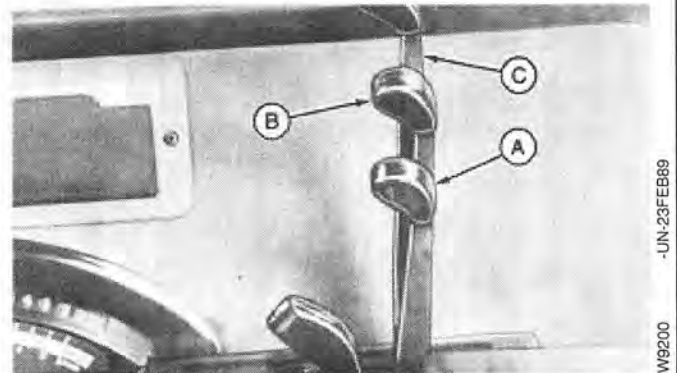
- Set selective control valves for fastest rate of operation. See your tractor operator's manual to make adjustments.
- For 6000 and 7000 Series Tractors, set detent lockout knobs on top of valves to "loader" position.
- For 20, 30, 40, 50, 55 Series Tractors, set control lever stops to prevent levers from going to detent position. (See Setting Control Lever Stops in Preparing the Tractor Section.)
- Connect loader hoses to tractor selective control valve so that the loader operates as follows:

LEVER	LOADER OPERATION
(A)	RAISE, LOWER and FLOAT
(B)	DUMP and ROLL BACK
(C)	GRAPPLE OR OTHER ATTACHMENT

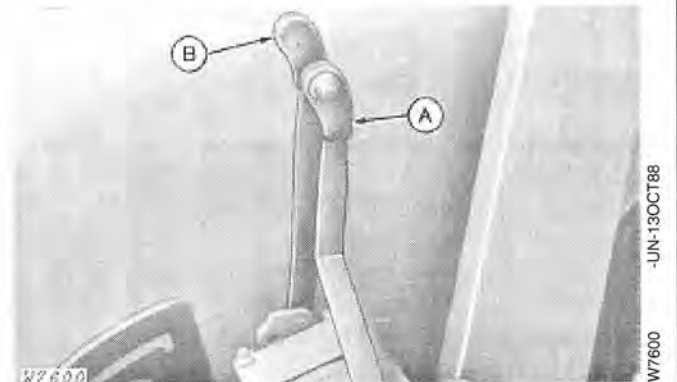
NOTE: Oil flow limitations may not allow you to do two loader operations at one time such as RAISE and ROLL BACK. The operation that requires the least hydraulic force will move first.



7000 Series Tractor



Older Row Crop Tractor



Open Station Utility Tractor

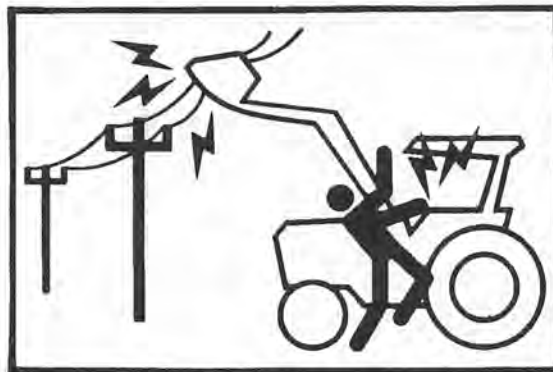
WX,720,OM,2 -19-06FEB95

RAISING AND LOWERING THE LOADER

CAUTION: Help prevent bodily injury or death from electrical contact. Beware of lift clearance when raising loader to maximum height. Beware of low electrical wires when loader is raised. Do not leave the operator's seat if any part of tractor or loader contacts cables.

- To lower a heavy load, "feather" the control lever forward.

IMPORTANT: Stop loader gradually when lowering heavy loads. Never drop a loaded attachment and "catch" hydraulically. Stopping a load after it has gained downward momentum may cause damage to the tractor or loader.



W00225 -UN-05DEC91

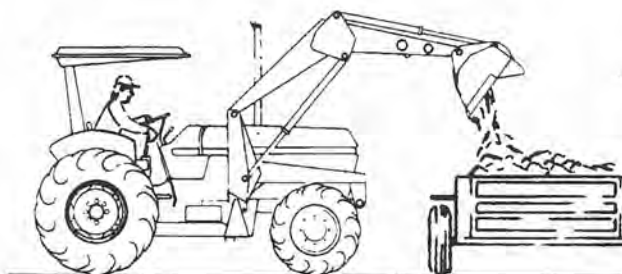
WX,7400M,20 -19-09JUN93

DUMPING THE BUCKET

Loaders operated with joystick control have a FAST DUMP feature. (6000 and 7000 Series Tractors must be equipped with a special "Bucket" valve.)

To dump the bucket, move the control lever to the right-hand side. Slightly extra effort is required to move lever beyond DUMP to FAST DUMP.

Bucket cylinder force is reduced in FAST DUMP position. Use it only for dumping materials.



W14209 -UN-05OCT88

WX,620,OM,5 -19-12AUG92

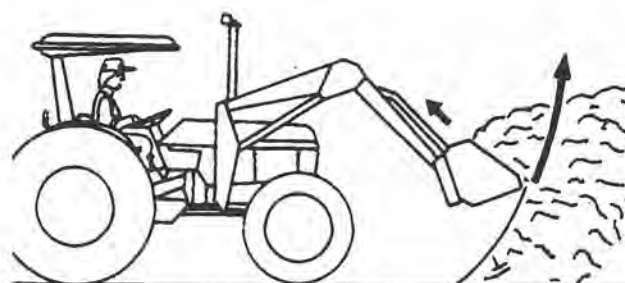
REMOVING MATERIAL FROM A PILE

1. Approach and enter pile with bucket level. If the pile is high, remove the top first.

NOTE: Bucket top is parallel to bottom. Bucket is level when top is level. Also, a bucket level indicator attachment is available.

2. Move forward slowly, lifting the loader and rolling back bucket.

NOTE: Overfilling the bucket in heavy or packed material may cause the loader to stall. If loader stalls, back up or take less material.



WX 640,OM,4 -19-20JUL92

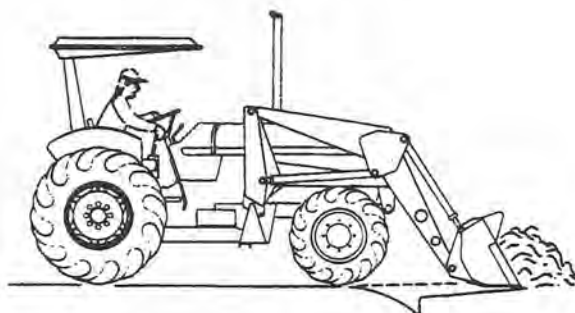
W11411 -UN-06OCT88

W11412 -UN-06OCT88

DIGGING

CAUTION: Check underground utility locations before digging. To help prevent bodily or injury or death, do not leave the operator's seat if any part of loader contacts cables. Back away from the cable before getting off tractor.

1. Angle bucket slightly below ground level and move forward slowly.
2. When bucket has penetrated material, level bucket and move forward until bucket is full.



WX 640,OM,6 -19-20JUL92

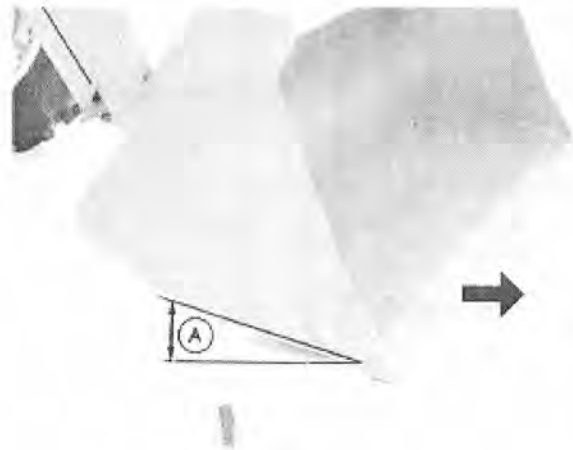
W00272 -UN-04DEC91

W14212 -UN-05OCT88

LEVELING AND SCRAPING FORWARD

IMPORTANT: To avoid bending the bucket cutting edge on a solid object while scraping forward, position the bucket level or just below level. Use FLOAT to reduce wear on cutting edge when scraping concrete.

- To level or scrape forward, position bucket level or slightly below level (A).
- Use FLOAT to reduce down pressure and wear on cutting edge when scraping concrete.



WX,640,OM,7 -19-14AUG92

W00229 -UN-27NOV91

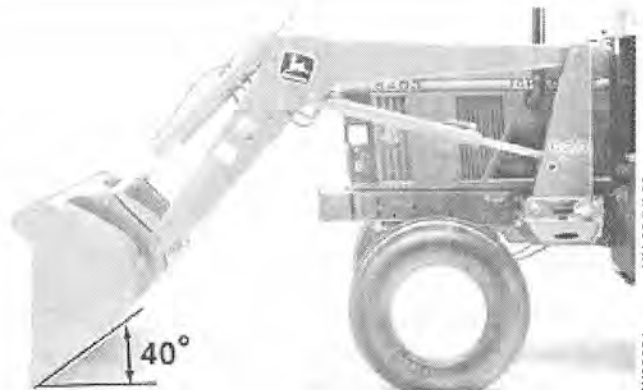
LEVELING IN REVERSE

IMPORTANT: To avoid bending the bucket cutting edge on a solid object while leveling in reverse, position the bucket less than 40° below level. Use FLOAT to reduce down pressure.

Position bucket 40° or less below level.

Use FLOAT to reduce down pressure.

Back up slowly.



WX,620,OM,8 -19-24JUL92

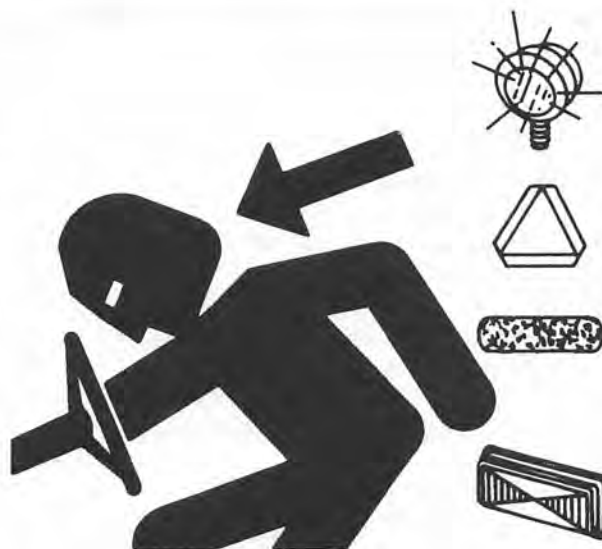
W00694 -UN-08JUL92

DRIVING ON PUBLIC ROADS

CAUTION: Slow moving tractors, self-propelled equipment and towed implements or attachments can create a hazard when driven on public roads. They are difficult to see, especially at night. Avoid personal injury or death resulting from collision with a vehicle.

Whenever driving on public roads, use flashing warning lights and turn signal according to local regulation. To increase visibility, use the lights and devices provided with your machine. For some equipment, install extra flashing warning lights.

Keep safety items in good condition. Replace missing or damaged items. An implement safety lighting kit is available from your John Deere dealer.



While driving tractor and loader, follow these precautions:

- Carry loads close to the ground to aid visibility and to lower center of gravity.
- Roll bucket or attachment back.
- Allow for additional length of loader on tractor while turning.
- Balance loads so weight is evenly distributed and load is stable.
- Drive slowly if carrying materials. Rough conditions may cause material to spill.
- Avoid carrying materials wider than the tractor.

WX,620,OM,9 -19-06FEB95

TS951 -UN-12APR90

W00706 -UN-08JUL92

Operating the Round Bale Fork

AVOIDING INJURY OR DEATH FROM ROLLOVER ACCIDENTS

CAUTION: To help prevent personal injury or death caused by rollover accidents when handling round bales:

- Equip the tractor with a rollover protective structure (ROPS). Wear your seat belt.
- For 620 Loader, DO NOT handle bales that exceed bale weight of 680 kg (1500 lb).
- For 720 and 725 Loaders, DO NOT handle bales that exceed bale weight of 900 kg (2000 lb).
- Be sure tractor tire spacing and rear ballast is correct before using loader.
- Stop loader gradually when lowering or lifting loads.
- When handling round bales on a slope, always approach the bale with the tractor facing uphill.



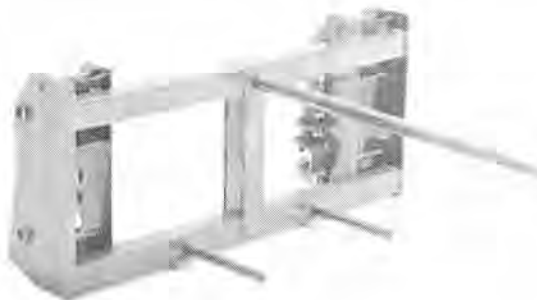
WX.620,OM,10 -19-24JUL92

RW13093 -UN-07DEC88

AVOIDING INJURY OR DEATH FROM FALLING ROUND BALES

CAUTION: To help prevent personal injury or death caused by falling loads:

- DO NOT handle round bales unless loader is equipped with an approved bale handling attachment. Otherwise, the bale can fall on the operator when the loader is raised.
- For 20, 30, 40, 50 and 55 Series Tractors, set control lever stops to prevent levers from going to detent position. See Setting Control Lever Stops in Preparing the Tractor Section.
- For 6000 and 7000 Series Tractors with hoses coupled to tractor selective control valves, set detent selector knobs on top of valves to "loader" position.
- Handle raised loads with caution.
- Carry loads low and drive slowly.



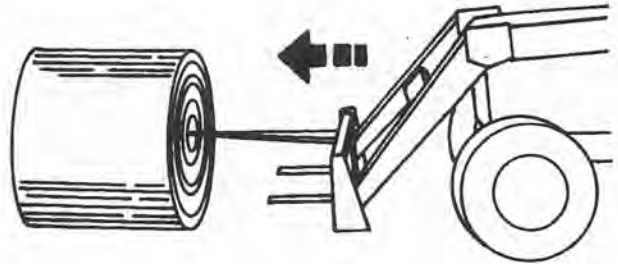
WX.620,OM,11 -19-06FEB95

W00226 -UN-04DEC91

W00356 -UN-07APR92

PICKING UP A ROUND BALE

1. Approach bale with fork level, and centered on bale.
2. Push fork in bale until bale is against fork frame.
3. Raise and roll back bale just high enough to provide ground clearance for transport.



WX,640,OM,12 -19-20JUL92

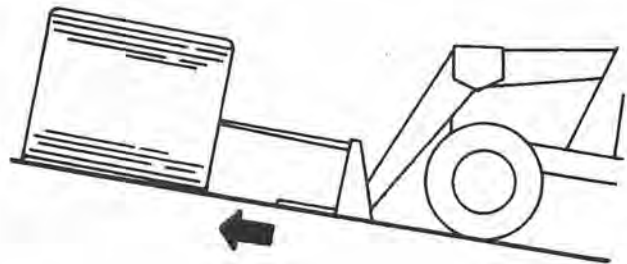
W00268 -UN-04DEC91

PICKING UP A ROUND BALE ON A SLOPE

CAUTION: To help prevent injury caused by tractor rollover when handling round bales on a slope, avoid side slope travel whenever possible. Drive up slope to pick up a bale and down in reverse. Move bale as close to the ground as possible.

CAUTION: To help prevent injury caused by being struck by a bale rolling down a slope, never use the tractor or loader to stop a rolling bale.

1. Approach bale with tractor facing uphill, fork level and centered on bale.
2. Push fork in bale until bale is against fork frame.
3. Raise and roll back bale just high enough to provide ground clearance for transport.
4. Select low tractor speed before moving or turning on a slope.

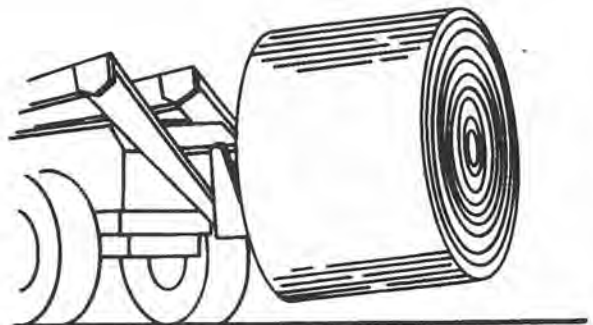


WX,640,OM,13 -19-20JUL92

W00270 -UN-04DEC91

TRANSPORTING A ROUND BALE

CAUTION: To help prevent personal injury or accident caused from a bale falling off the fork, carry the bale low and slightly rolled back. Travel slowly over rough ground.



WX,640,OM,14 -19-20JUL92

W00269 -UN-04DEC91

Operating the Grapple

AVOIDING INJURY OR DEATH FROM ROLLOVER ACCIDENTS

CAUTION: To help prevent personal injury or death caused by rollover accidents when handling round bales:

- Equip the tractor with a rollover protective structure (ROPS). Wear your seat belt.
- For 620 Loader, DO NOT handle bales that exceed bale weight of 450 kg (1000 lb).
- For 720 and 725 Loaders, DO NOT handle bales that exceed bale weight of 900 kg (2000 lb).
- Be sure tractor tire spacing and rear ballast is correct before using loader.
- Stop loader gradually when lowering or lifting loads.
- When handling round bales on a slope, always approach the bale with the tractor facing uphill.



WX.620,OM,16 -19-24JUL92

FW13093 -UN-07DEC88

AVOIDING INJURY OR DEATH FROM FALLING ROUND BALES

CAUTION: To help prevent personal injury or death caused by falling loads:

- DO NOT handle round bales unless loader is equipped with an approved bale handling attachment. Otherwise, the bale can fall on the operator when the loader is raised.
- For 20, 30, 40, 50 and 55 series tractor, set control lever stops to prevent levers from going to detent position. See Setting Control Lever Stops in Preparing the Tractor Section.
- For 6000 and 7000 Series Tractors with hoses coupled to tractor selective control valves, set detent selector knobs on top of valves to "loader" position.
- Handle raised loads with caution.
- Carry loads low and drive slowly.



WX.620,OM,17 -19-06FEB95

W00226 -UN-04DEC91

W00357 -UN-07APR92

OPERATING GRAPPLE CONTROLS

Grapple may be operated by one of three ways:

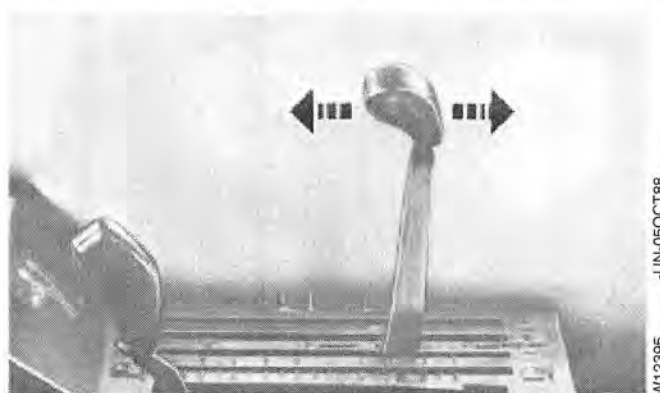
1. Electro-hydraulic valve, 6000 and 7000 series tractors only:

- a rocker switch on the loader control lever opens and closes the grapple.
- if grapple response is backwards to symbols on switch, reverse electrical connections at valve.

2. Three spool loader control valve, 20, 30, 40, 55 series tractor:

- a second lever below the loader control lever operates the grapple.

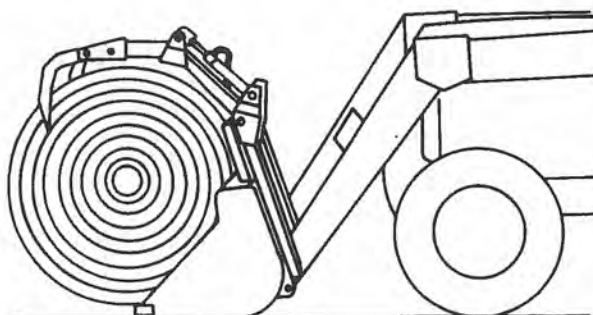
3. Selective control valve, all tractor models.



WX,720,OM,19 -19-30JUL93

PICKING UP A ROUND BALE

1. Approach bale with grapple open, bucket level and close to the ground.
2. Work bucket under bale until bale is against grapple frame.
3. Close grapple, raise and roll back bale just high enough to provide ground clearance for transport.



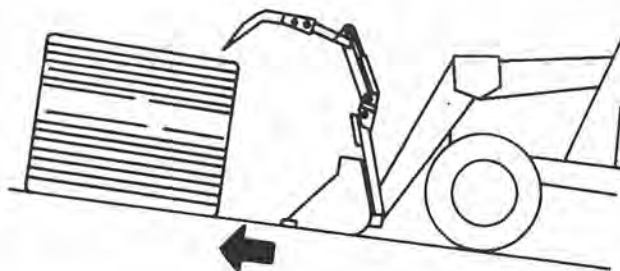
WX,640,OM,20 -19-20JUL92

PICKING UP A ROUND BALE ON A SLOPE

CAUTION: To help prevent injury caused by tractor rollover when handling round bales on a slope, avoid side slope travel whenever possible. Drive up slope to pick up a bale and down in reverse. Move bale as close to the ground as possible.

CAUTION: To help prevent injury caused by being struck by a bale rolling down a slope, never use the tractor or loader to stop a rolling bale.

1. Approach bale with tractor facing uphill, grapple open, bucket level and close to the ground.
2. Work bucket under bale until bale is against grapple frame.
3. Close grapple.
4. Raise and roll back bale just high enough to provide ground clearance for transport.
5. Select low tractor speed before moving or turning on a slope.

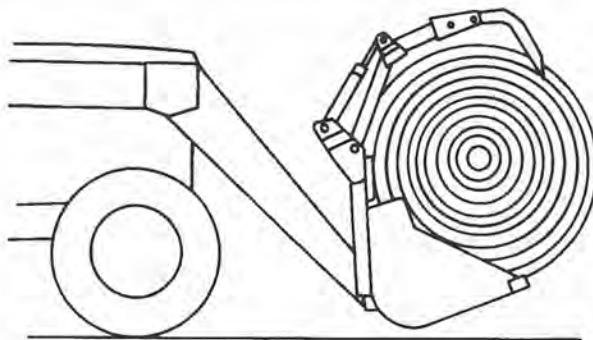


W00360 -UN-06MAY92

WX,640,OM,21 -19-20JUL92

TRANSPORTING A ROUND BALE

CAUTION: To help prevent personal injury or accident caused from a bale falling off the loader, carry the bale low and slightly rolled back. Travel slowly over rough ground.



W00361 -UN-06MAY92

WX,640,OM,22 -19-20JUL92

REMOVING MATERIAL FROM A PILE WITH A GRAPPLE

IMPORTANT: Using the grapple teeth to dig material out of a pile will damage the grapple or loader. The grapple is designed only to clamp material in a bucket. Use the bucket to break material loose.

1. If possible, remove material from the top of the pile first.
2. Use loader bucket to break material loose. Equip the bucket with tines for better loosening action in packed silage.
3. After material is loosened, close grapple.



WX,640,OM,23 -19-20JUL92

W12370 -JN-05OCT88

Operating the Round Bale Hugger

AVOIDING INJURY OR DEATH FROM ROLLOVER ACCIDENTS

CAUTION: To help prevent personal injury or death caused by rollover accidents when handling round bales:

- Equip the tractor with a rollover protective structure (ROPS). Wear your seat belt.
- For 620 Loader, DO NOT handle bales that exceed bale weight of 450 kg (1000 lb).
- For 720 and 725 Loaders, DO NOT handle bales that exceed bale weight of 900 kg (2000 lb).
- Be sure tractor tire spacing and rear ballast is correct before using loader.
- Stop loader gradually when lowering or lifting loads.
- When handling round bales on a slope, always approach the bale with the tractor facing uphill.



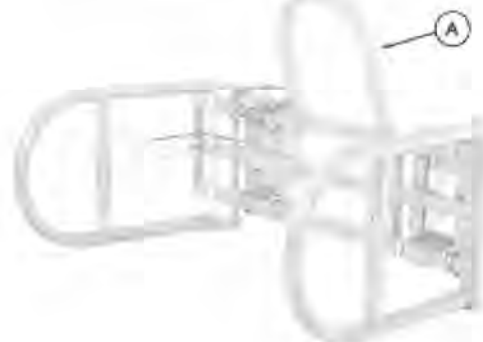
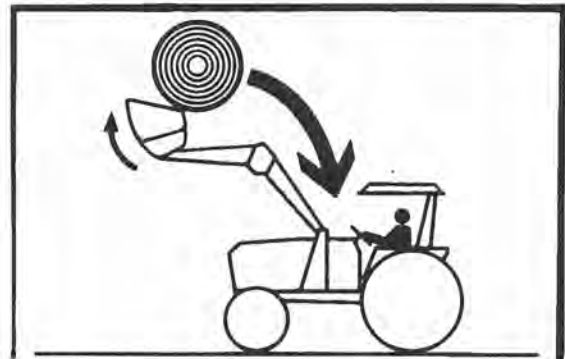
WX,620,OM,16 -19-24JUL92

RW13093 -UN-07DEC88

AVOIDING INJURY OR DEATH FROM FALLING ROUND BALES

CAUTION: To help prevent personal injury or death caused by falling loads:

- DO NOT handle round bales unless bale hugger is equipped with roll back guard (A) in place. Otherwise, the bale can fall on the operator when the loader is raised.
- For 20, 30, 40, 50 and 55 Series Tractor, set control lever stops to prevent levers from going to detent position. See Setting Control Lever Stops in Preparing the Tractor Section.
- For 6000 and 7000 Series Tractors with hoses coupled to tractor selective control valves, set detent selector knobs on top of valves to "loader" position.
- Handle raised loads with caution.
- Carry loads low and drive slowly.



WX,620,OM,25 -19-06FEB95

W00226 -UN-04DEC91

W00644 -UN-01JUL92

OPERATING BALE HUGGER CONTROLS

Hugger may be operated by one of three ways:

1. Electro-hydraulic valve, 6000 and 7000 series tractors only:

— a rocker switch on the loader control lever opens and closes the hugger.

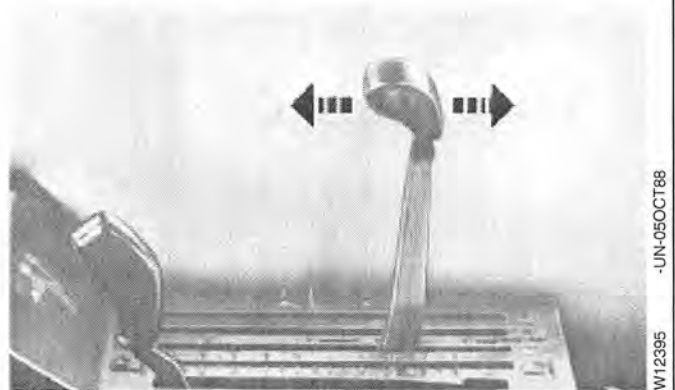


2. Three spool loader control valve, 20, 30, 40, 55 series tractor:

— a second lever below the loader control lever operates the hugger.



3. Selective control valve, all tractor models.

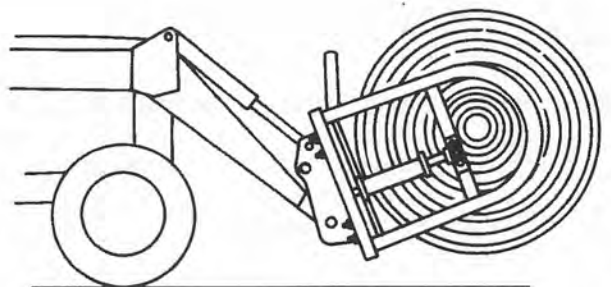


WX,720,OM,26 -19-30JUL93

TRANSPORTING A ROUND BALE

CAUTION: To help prevent personal injury or accident caused from a bale falling off the loader, carry the bale low and slightly rolled back. Travel slowly over rough ground.

Check hugger for proper clamping and make adjustments before transporting.



WX,640,OM,29 -19-20JUL92

HANDLING BALE BY ITS DIAMETER

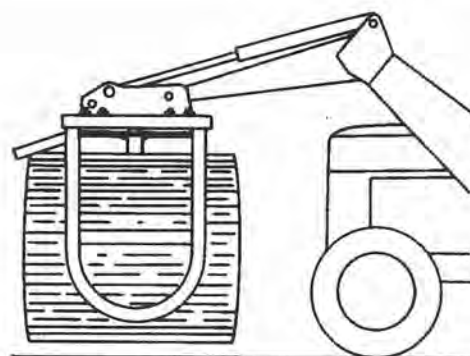
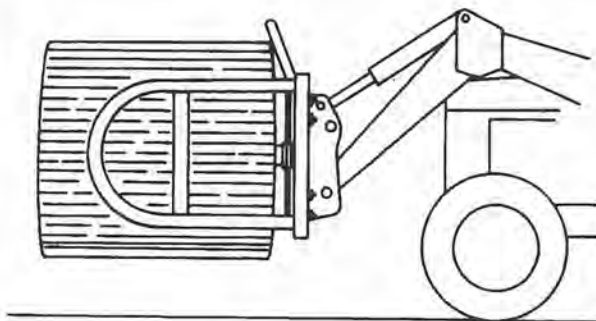
CAUTION: To help prevent injury caused by tractor rollover when handling round bales on a slope, avoid side slope travel whenever possible. Drive up slope to pick up a bale and down in reverse. Move bale as close to the ground as possible.

CAUTION: To help prevent injury caused by being struck by a bale rolling down a slope, never use the tractor or loader to stop a rolling bale.

1. Approach bale with hugger open, with arms straight out or tilted straight down. Use the straight down position to rotate bale for stacking on its end.

2. Close hugger and roll back bale so that loader is carrying the bale tilted back 15° to 30°.

NOTE: When handling bales for the first time or different bales, raise the bale 150 mm (6 in.) above ground and check the hugger's grasp on the bale. Make adjustments to prevent slipping or damage to plastic wrap.



WX,640,OM,27 -19-20JUL92

-UN-16JUL92

W00643

-UN-18JUL92

W00642

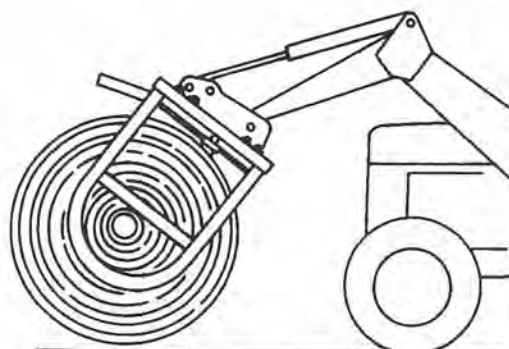
HANDLING BALE BY ITS ENDS

1. Approach bale with hugger open, raised above bale, arms tipped down 40° to 60°.

2. Lower loader so that hugger gently drops onto the bale at the 40° to 60° angle.

3. Close hugger and roll back bale so that loader is carrying the bale tilted back 15° to 30°.

NOTE: When handling bales for the first time or different bales, raise the bale 150 mm (6 in.) above ground and check the hugger's grasp on the bale. Make adjustments to prevent slipping or damage to plastic wrap.



WX,640,OM,28 -19-20JUL92

-UN-16JUL92

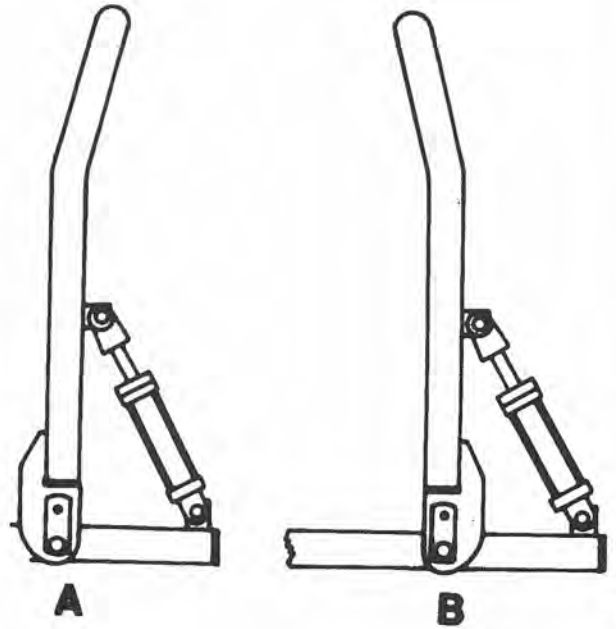
W00641

REVERSING HYDRAULIC CLAMP ARM

The clamp arm is reversible. Position (B) provides the most aggressive grasp of the bale but may damage some plastic wraps. Position (A) has less tendency to damage plastic wrapped bales.

To change positions:

1. Remove the cylinder.
2. Disconnect the clamp arm from the frame and reverse it.
3. Install cylinder mounting bracket (C) on outside.
4. Install cylinder.



WX,640,OM,30 -19-22JUL92

WC00820 -JUN-28-JUL92

ADJUSTING RIGID CLAMP ARM

The rigid clamp arm can be unbolted and slid in or out to adjust for different bale sizes. To adjust:

1. Raise the hugger 600 mm (24 in.) above ground and block main frame.
2. Remove hardware on telescoping parts. (May require removing loader attaching bracket.)
3. Use a wood post to bump the arm in or out to the desired width and line up holes.
4. Install hardware. For large adjustment changes, loosen U-Bolts on loader attaching brackets and slide hugger to center it with loader.



WX,640,OM,31 -19-20JUL92

WC00646 -JUN-01-JUL92

Attachments

BUCKETS

The following buckets are available:

Bucket Type	Width	Struck Capacity
Low Feature	1550 mm (61 in.)	0.48 m ³ (17 cu ft)
Low Feature	1850 mm (73 in.)	0.57 m ³ (20 cu ft)
Materials	1550 mm (61 in.)	0.48 m ³ (17 cu ft)
Materials	1850 mm (73 in.)	0.57 m ³ (20 cu ft)
Materials	2150 mm (85 in.)	0.65 m ³ (23 cu ft)
Materials	2450 mm (97 in.)	0.74 m ³ (26 cu ft)
Heavy Duty	2000 mm (79 in.)	0.62 m ³ (22 cu ft)
Heavy Duty	2300 mm (91 in.)	0.72 m ³ (25 cu ft)
High Volume	2300 mm (91 in.)	1.10 m ³ (39 cu ft)

Low feature buckets will not fit loader equipped with QUIK-CHANGE attachment.



WX,720,A,1 -19-30JUL93

-UN-07APR92
W00362

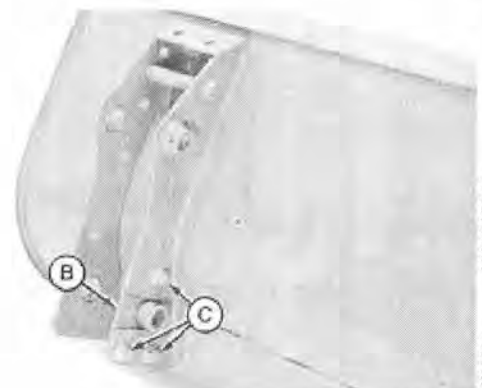
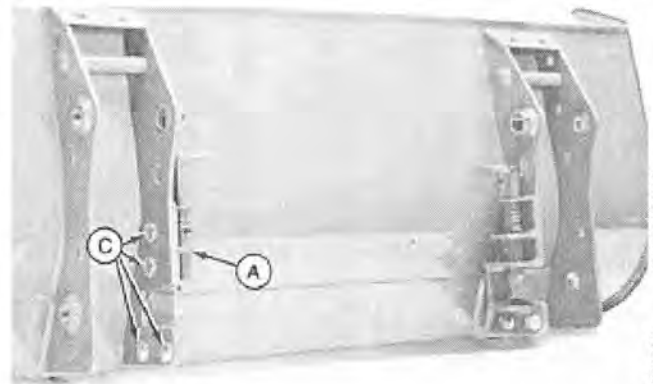
BUCKET LATCHES OR PIVOT PLATES

All buckets except low feature buckets and all attachments require either QUIK-CHANGE latches (A) or pivot pin plates (B).

Use latch plates (A) if loader is equipped with QUIK-CHANGE attachment.

Use pivot pin plates (B) without QUIK-CHANGE attachment.

Install using M16 x 35 bolts (C) and flange nuts. For latches, see Adjust Bucket Quik-Change Latches in Service section.



WX,720,A,5 -19-30JUL93

-UN-07APR92
W00367

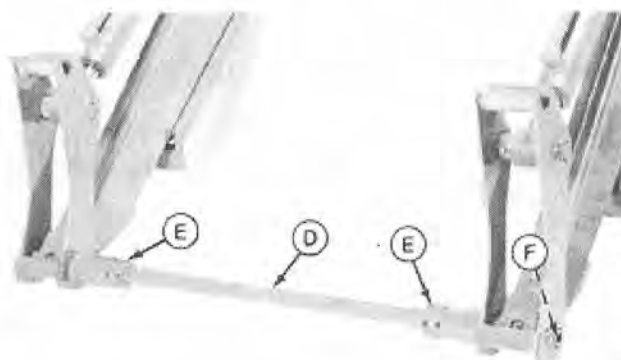
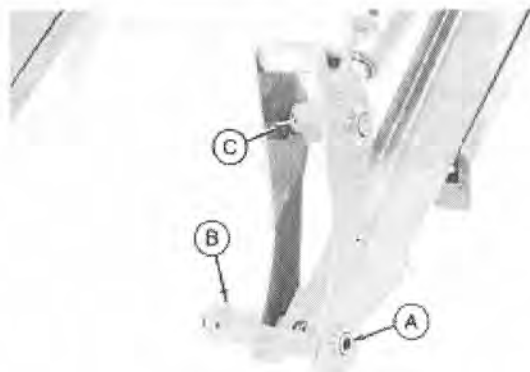
-UN-07APR92
W00368

QUIK-CHANGE ATTACHMENT

QUIK-CHANGE provides self-latching when connecting attachments. QUIK-CHANGE latches are required on mating buckets and attachments. QUIK-CHANGE will not work with low feature buckets.

To install:

1. Retract bucket cylinders.
2. Attach link to loader using pivot pin (A), clevis pin (B) and cotter pin.
3. Connect link to cylinder using pivot pin, clevis pin (C) and cotter pin.
4. Slide second link over bar (D) and insert bar in first link.
5. Attach second link to loader. Do not connect to bucket cylinder at this time.
6. Connect bar (D) to both links using clevis pins (E) and cotter pins. Bar (D) is used to keep both links lined up when the bucket cylinders are activated.
7. Attach second link to cylinder.



WX,620,A,6 -19-24JUL92

-UN-07APR92

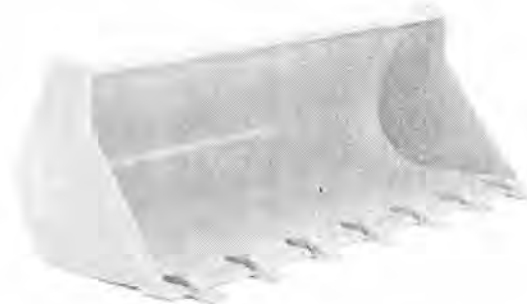
W00369

-UN-07APR92

W00370

TEETH FOR HEAVY DUTY BUCKET

Digging teeth cannot be used with the bolt on cutting edge attachment. Use teeth for digging in hard ground.



WX,740OM,29 -19-09JUN93

-UN-07APR92

W00364

ATTACHMENT ADAPTER BRACKETS

These brackets can be installed on attachments not offered for this loader to adapt for the QUIK-CHANGE feature or regular pin connections.

Bolt or weld brackets as required.



WX,720,A,122 -19-30JUL93

W00684 -UN-08JUL92

TINES FOR MATERIALS BUCKETS

Use tines to handle manure or silage. For handling round bales, use tines to support the bale and a grapple to clamp the bale.

Tines extend out approximately 305 mm (12 in.) from bucket cutting edge.

Number of tines used:

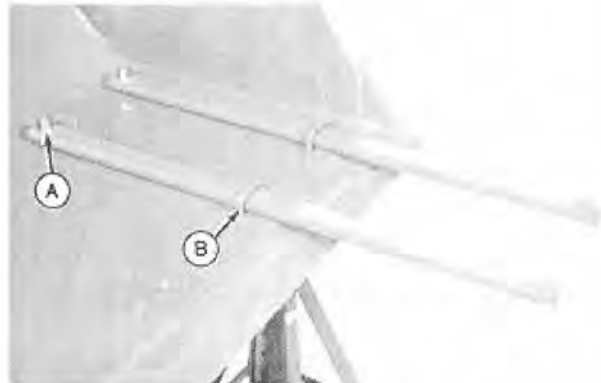
Bucket Width	Number of Tines
1550 mm (61 in.)	7
1850 mm (73 in.)	9
2150 mm (85 in.)	11
2450 mm (96 in.)	13



CAUTION: Help prevent personal injury from accidental lowering of bucket. Place safety stands under bucket when installing tines.

Install each tine using:

- (A) M12 x 40 cap screw, flat washer, nut on top.
- (B) U-bolt, two flat washers, M10 nuts.



WX,740,A,2 -19-11JUN93

W00363 -UN-07APR92

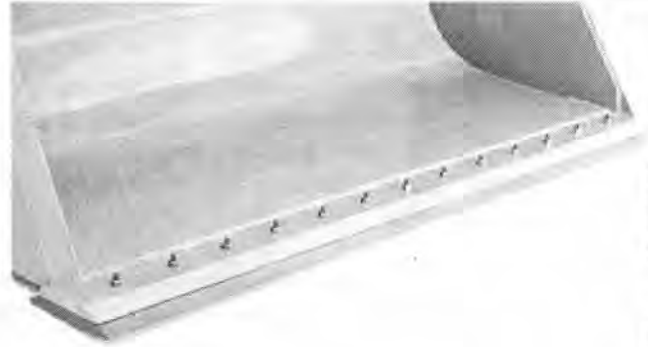
W00230 -UN-27NOV91

REVERSIBLE BOLT ON CUTTING EDGE HEAVY DUTY AND HIGH VOLUME BUCKETS

Use this attachment when operating the bucket on concrete or asphalt surfaces to prevent rapid bucket wear. Adding this second edge under the regular cutting edge will increase the strength of the bucket.

Bolt on cutting edge cannot be used with digging teeth on the heavy duty bucket. It does not fit regular materials or low feature buckets.

Install using 1/2 x 2-1/4 in. plow bolts and nuts.



W00366 -UN-07APR92

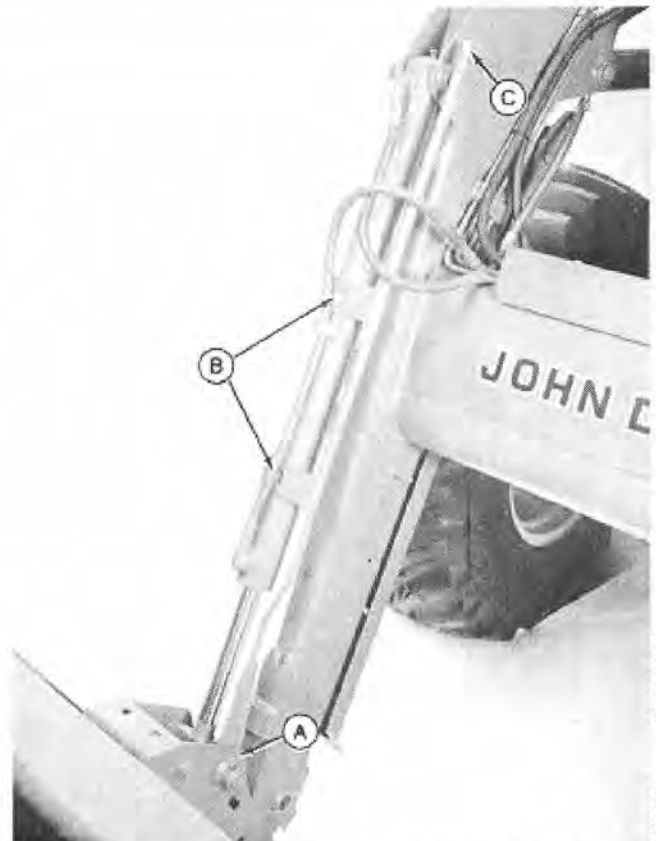
WX,620,A,4 -19-24JUL92

BUCKET LEVEL INDICATOR

This indicator allows you to easily check the level of the bucket, bale fork, forklift or other attachments.

Installation instructions are provided with the bucket level indicator. End of rod (A) attaches to cylinder pin. Tube is clamped to cylinder barrel (B).

NOTE: Indicator position for a bucket will not be the same for a bale fork or forklift. When using it for an attachment other than a bucket, level the attachment and put a new mark on rod at top of tube (C).



W00663 -UN-01JUL92

WX,W43428,18 -19-06FEB95

FORKLIFT

CAUTION: To help prevent tractor/loader instability, never exceed the capacity of the tractor/loader used with the forklift. To increase loader stability, adjust tines to maximum width possible.

To avoid injury or death from bale rolling back down loader, do not handle round bales with the forklift.

Use to move pallets, bulk bins, crates, boxes and hampers.

Forklift capacity is same as loader capacity.

Forklift dimensions:

Tine Width 102 mm (4 in.)

Tine Length 1070 mm (42 in.)

Maximum Spacing 1006 mm (40 in.)
(outside tines)

Minimum Spacing 300 mm (12 in.)
(inside tines)



W00372 -UN-07APR92

WX,640,A,9 -19-23JUL92

TELESCOPING BOOM

Use the telescoping boom as lifting device. It fits only the forklift attachment.

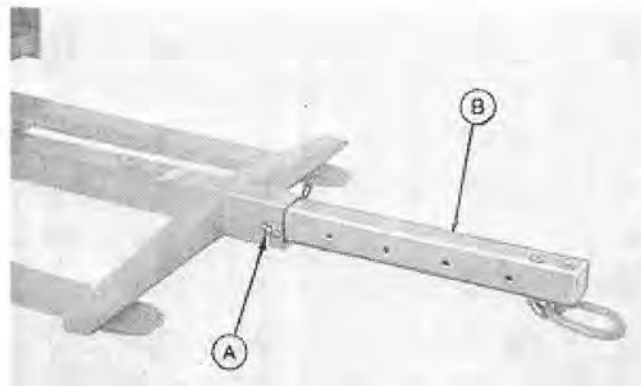
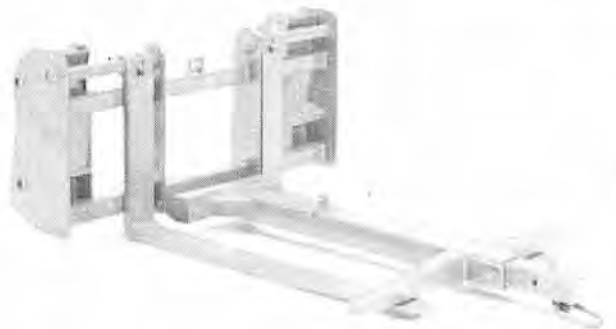
CAUTION: To help prevent tractor/loader instability, never exceed the capacity of the tractor/loader used with the boom. The boom must be kept in horizontal working position when operating.

The maximum lift capacity of the boom is 1361 kg (3000 lb) fully retracted and 726 kg (1600 lb) fully extended.

Adjust forklift tines to narrowest position before operating boom.

To adjust boom length:

1. Lower forklift to ground. Remove pin (A).
2. Slide boom extension (B) to desired length.
3. Install pin (A) and retain with quick-lock pin.



WX,640,A,11 -19-21JUL92

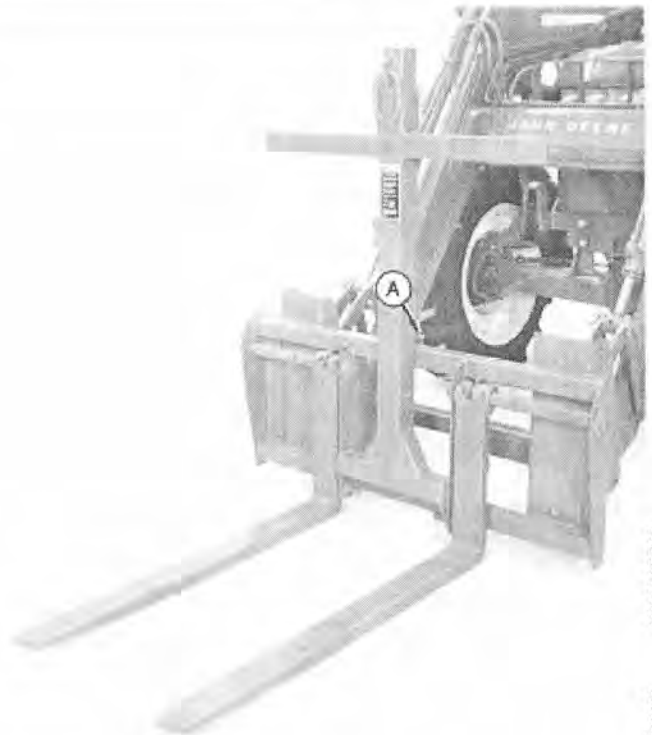
-UN-07APR92
W00375

-UN-06OCT88
W11774

STORING TELESCOPING BOOM

Store boom in upright position when using forklift only.

1. Raise boom.
2. Lock boom to forklift frame using pin (A) and quick-lock pin.



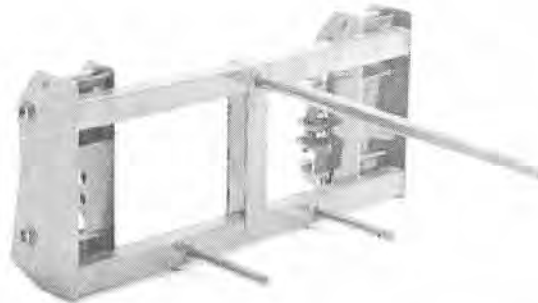
WX,640,A,12 -19-21JUL92

W00376 -UN-07APR92

ROUND BALE FORK

Use to handle round bales:

- For 620 Loader, bale weight limit is 680 kg (1500 lb).
- For 720 and 725 Loaders, bale weight limit is 900 kg (2000 lb).



WX,620,A,14 -19-24JUL92

W00356 -UN-07APR92

HOOD GUARD

Hood guards are available for all tractors approved for the 620, 720 and 725 Loader. Installation instructions are in the loader predelivery manual.



7200, 7400 Tractor



Older Model Utility Tractor

WX,720,A,16 -19-30JUL93

QUIK-PARK STANDS

QUIK-PARK allows the loader to be detached from the tractor without a separate lifting device.



WX,620,A,22 -19-24JUL92

HYDRA-LEVEL ONE WAY SELF-LEVEL VALVE

HYDRA-LEVEL maintains bucket angle from ground level as the loader is raised. It routes return oil from the rod end of lift cylinders to head end of bucket cylinders during the raise cycle. HYDRA-LEVEL DOES NOT function in the lower cycle.

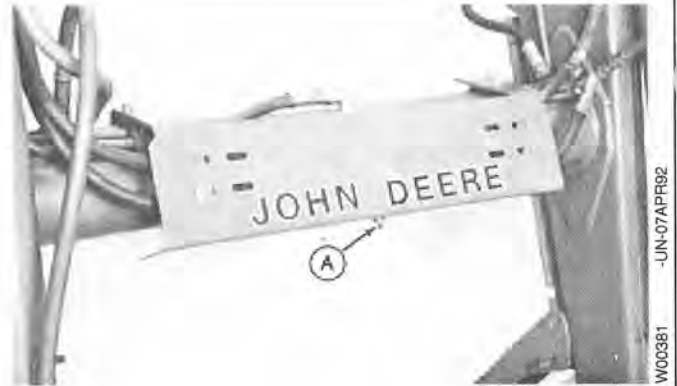
The valve will keep the bucket or attachment approximately level from ground to tractor hood height. Due to loader geometry and available oil flow, HYDRA-LEVEL may not accurately level above tractor hood height. Expect a variation in level from ground to full lift height of 10°.

Lower loads at normal speed. HYDRA-LEVEL uses oil supplied from the rod end of the lift cylinders to level the bucket. Lowering the loader slowly with a load or in FLOAT may void or "cavitate" the rod end of the lift cylinders. During the next raise cycle there may not be enough oil supplied for leveling the bucket.

To adjust valve:

Use a 7/16 in. wrench and 1/8 in. hex key to loosen jam nut (A) and turn adjustment screw.

- If bucket dumps while raising loader, turn screw in to decrease flow through valve.
- If bucket rolls back while raising, turn screw out to increase flow through valve.



W00381 -UN-07APR92

WX,620,A,26 -19-06FEB95

ROUND BALE/SILAGE GRAPPLE

Use the round bale/silage grapple to handle loose or chopped forage, silage or round bales.

- For 620 Loader, bale weight limit is 450 kg (1000 lb).
- For 720 and 725 Loaders, bale weight limit is 900 kg (2000 lb).

Grapple fits only regular materials and heavy duty buckets. Assembly instructions are in the loader predelivery manual.



-UN-07APR92
W00357

WX,725,A,31 -19-05AUG93

ROUND BALE HUGGER

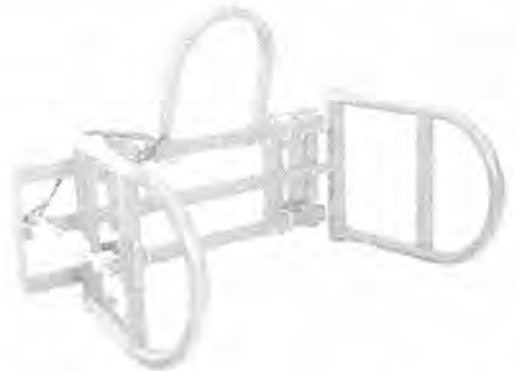
Use the hugger to handle round bales with or without plastic wrapping:

- For 620 Loader, bale weight limit is 450 kg (1000 lb).
- For 720 and 725 Loaders, bale weight limit is 900 kg (2000 lb).

Bales can be handled from almost any direction and can be stacked on ends or sides.

Most handling of plastic wrapped bales is on their ends where plastic is 18 to 30 layers thick. Wrapped bales can be grabbed on their diameters with some care.

The hugger can be mounted for either right or left-hand operation. Assembly instructions are in the loader predelivery manual.

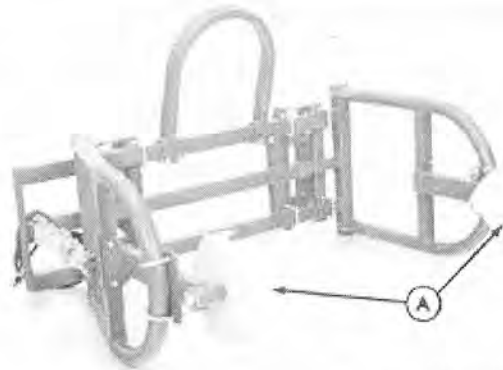


-UN-01JUL92
W00648

WX,725,A,32 -19-05AUG93

ROUND BALE UNROLLER

The round bale unroller (A) is an attachment for the bale hugger.



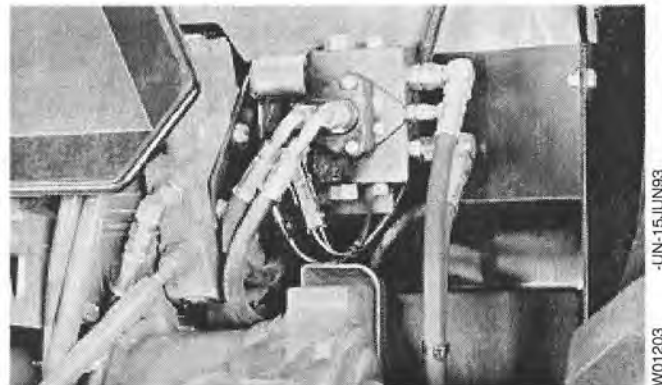
WX,640,A,156 -19-20JUL92

W00656 -UN-01JUL92

ELECTRO-HYDRAULIC VALVE FOR ATTACHMENT OPERATION

An electro-hydraulic valve can be used to operate a grapple or bale hugger. The valve is connected directly to the tractor hydraulic system. The control switch mounts in the top of the loader joystick control lever.

Electro-hydraulic valve fits only 6000 and 7000 Series Tractors.



7000 Series Tractor

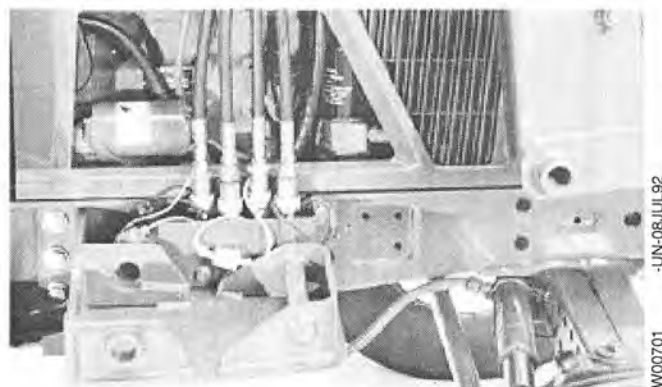
WX,720,A,123 -19-30JUL93

W00899 -UN-15JUN93

W01203 -UN-15JUN93

MID-MOUNT HYDRAULIC COUPLERS 6000 AND 7000 SERIES TRACTORS

Mid-mount couplers allow easy access to hose couplers when attaching and detaching the loader. They are included with the parking stand attachment.



WX,720OM,34 -19-30JUL93

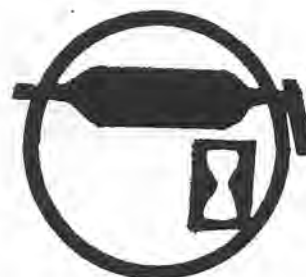
W00701 -UN-08JUL92

Lubrication and Maintenance

OBSERVE SERVICE INTERVALS

Using tractor hour meter as a guide, perform services at the hourly intervals indicated on following pages.

IMPORTANT: Recommended service intervals are for average conditions. Service **MORE OFTEN** if loader is operated under adverse conditions.



WX,640,LB,1 -19-21JUL92

W11368 -UN-07OCT88

GREASE

Use grease based on the expected air temperature range during the service interval.

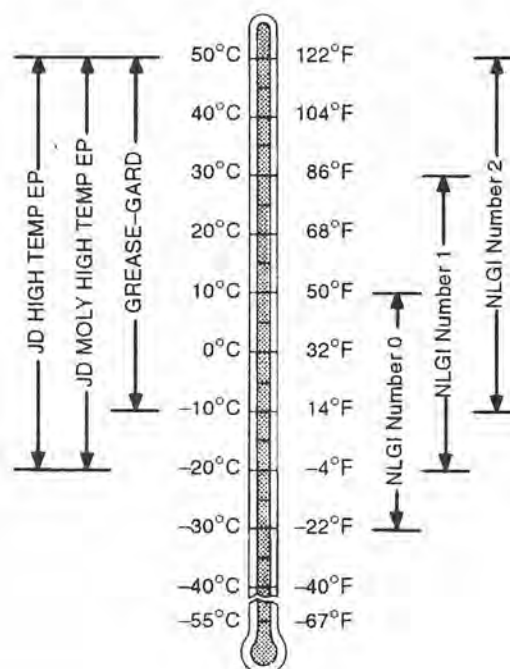
The following greases are preferred:

- John Deere MOLY HIGH TEMPERATURE EP GREASE
- John Deere HIGH TEMPERATURE EP GREASE
- John Deere GREASE-GARD™

Other greases may be used if they meet one of the following:

- SAE Multipurpose EP Grease with a maximum of 5% molybdenum disulfide
- SAE Multipurpose EP Grease

Greases meeting Military Specification MIL-G-10924F may be used as arctic grease.



DX,GREA1 -19-02NOV94

TS1622 -UN-02NOV94

ALTERNATIVE AND SYNTHETIC LUBRICANTS

Conditions in certain geographical areas may require lubricant recommendations different from those printed in this manual. Some John Deere lubricants may not be available in your location. Consult your John Deere dealer to obtain information and recommendations.

Synthetic lubricants may be used if they meet the performance requirements listed in this manual.

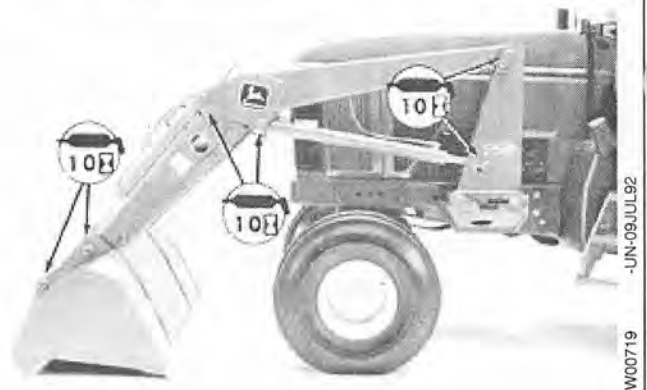
DX,ALTER -19-01FEB94

Lubrication and Maintenance/10 and 50 Hour

LUBRICATE LOADER

CAUTION: Help prevent personal injury caused by unexpected movement of the loader. Lower loader to the ground, engage parking brake or place transmission in "PARK", shut off engine and remove key before lubricating or servicing the loader.

1. Dump bucket and lower to the ground.
2. Lubricate twelve fittings, six on each side of loader.
3. For loader with QUIK-CHANGE bucket attach, lubricate bucket latch pins.

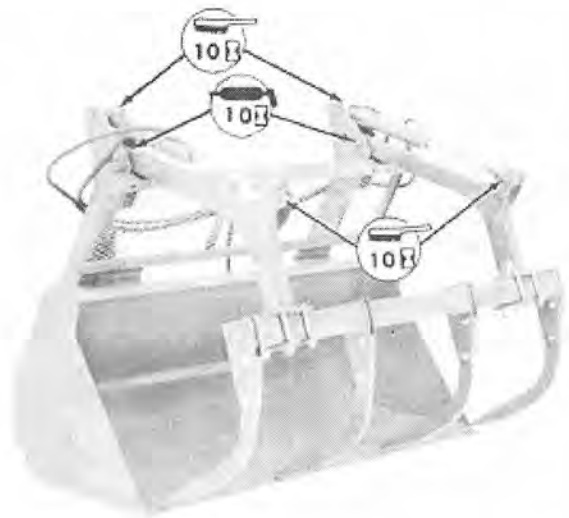


W00719 -UN-09JUL92

WX.620, LB.2 -19-24JUL92

LUBRICATE GRAPPLE

1. Lubricate two fittings on back of pivot arms.
2. Apply grease, oil or spray lubricant to cylinder pivots.

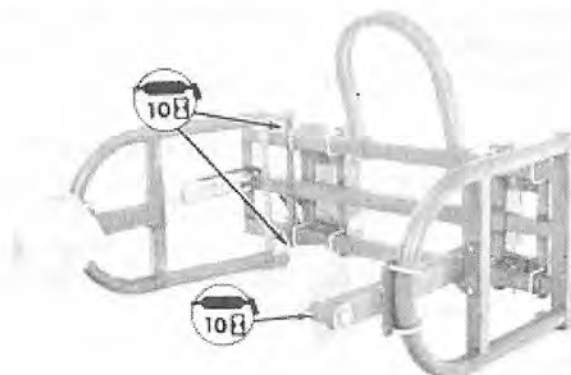


W00556 -UN-20MAY92

WX.740, LB.4 -19-21JUL92

LUBRICATE BALE HUGGER

1. Lubricate two fittings on hydraulic clamp arm.
2. For hugger equipped with bale unroller attachment, lubricate fitting on each roller.



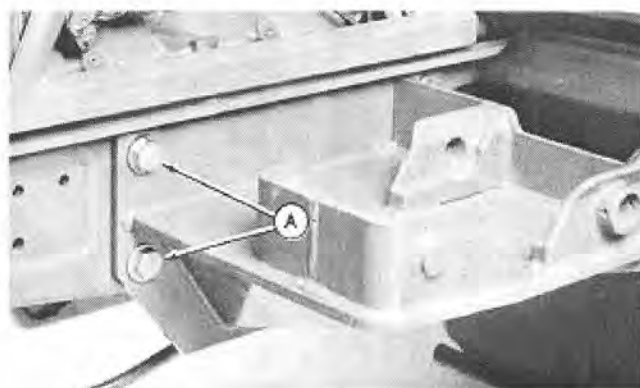
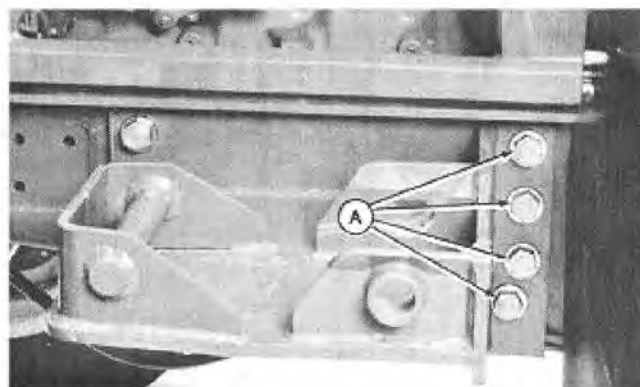
WX,740,LB,5 -19-21JUL92

W00647 -UN-01JUL92

CHECK MOUNTING FRAME HARDWARE 620 LOADER 6000 SERIES TRACTORS

IMPORTANT: Help prevent damage to the tractor or loader caused by operating with loose mounting hardware. Tighten loader mounting frame hardware after the first 10 hours of operation and again after every 50 hours.

Tighten six M20 x 45 flange cap screws (A) on each frame to 620 N·m (457 lb-ft) torque.



WX,620,LB,3 -19-06FEB95

W00724 -UN-08JUL92

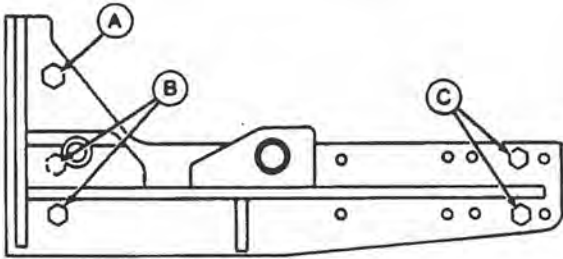
W00725 -UN-08JUL92

CHECK MOUNTING FRAME HARDWARE
620 LOADER
ALL TRACTORS EXCEPT 6000 SERIES

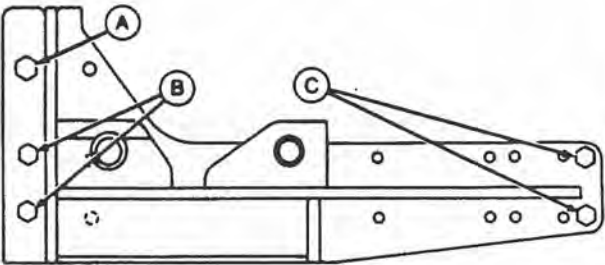
IMPORTANT: Help prevent damage to the tractor or loader caused by operating with loose mounting hardware. Tighten loader mounting frame hardware after the first 10 hours of operation and again after every 50 hours.

HARDWARE LOCATION	TORQUE SPECIFICATION
----------------------	-------------------------

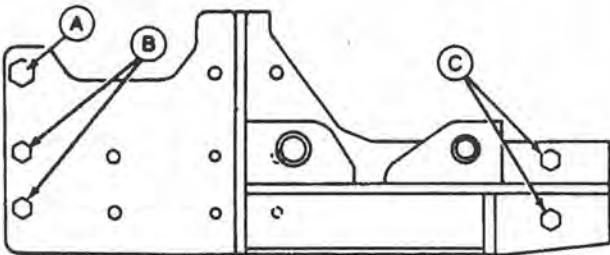
A	495 N·m (365 lb-ft)
B	278 N·m (205 lb-ft)
C	278 N·m (205 lb-ft)



3 Cylinder Tractor



4 Cylinder Tractor



Sound-Gard Body Tractor

WX,620,LB,4 -19-06FEB95

-UN-23JUL92
W00736

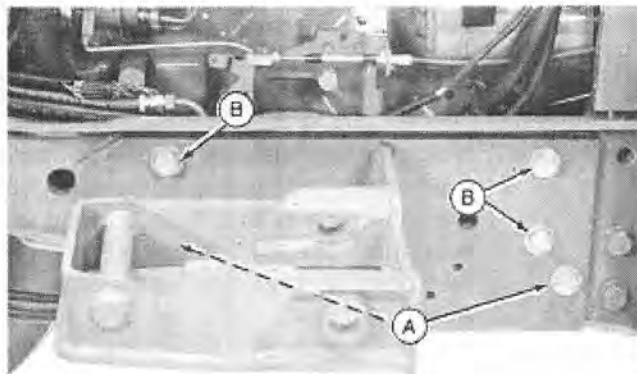
-UN-23JUL92
W00738

-UN-23JUL92
W00739

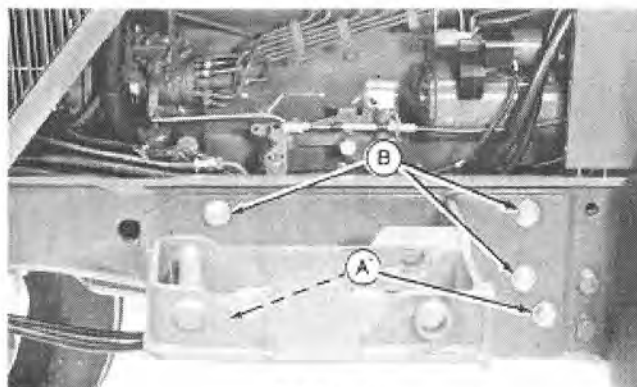
CHECK MOUNTING FRAME HARDWARE 720, 725 LOADERS 6000, 7000 SERIES TRACTORS

IMPORTANT: Help prevent damage to the tractor or loader caused by operating with loose mounting hardware. Tighten loader mounting frame hardware after the first 10 hours of operation and again after every 50 hours.

Tighten M20 x 60 flange cap screws on each frame to 620 N·m (457 lb-ft) torque. Cap screws (A) are in threaded holes, cap screws (B) have nuts behind them.



720 Loader



725 Loader

WX,720,LB,5 -19-06FEB95

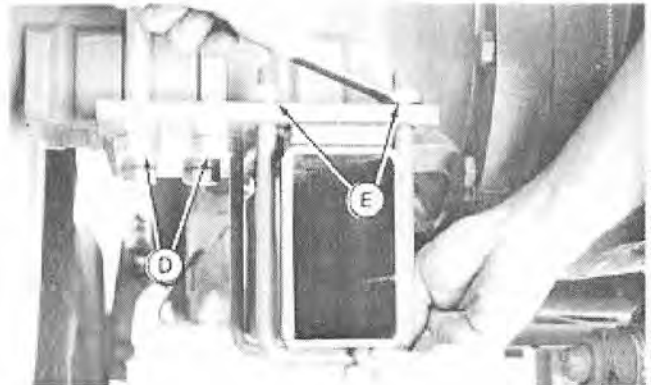
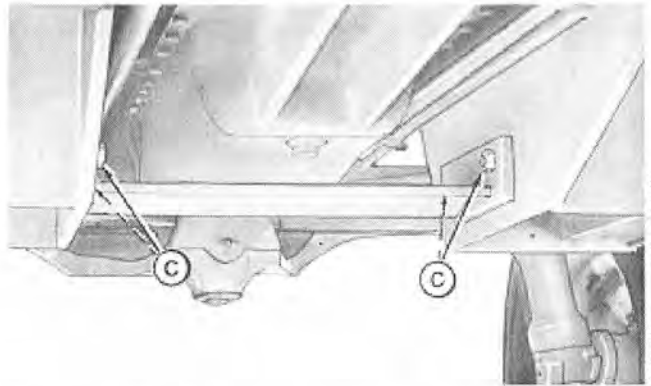
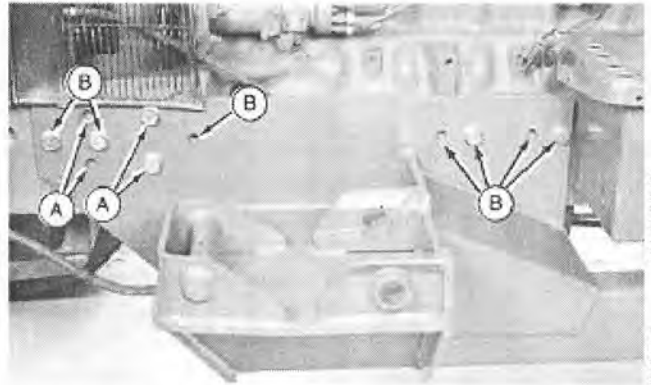
W00751 -UN-10JUL92

W00752 -UN-10JUL92

CHECK MOUNTING FRAME HARDWARE 720 LOADER, REAR ATTACH FRAME 30, 40, 50, 55 SERIES UTILITY TRACTORS

IMPORTANT: Help prevent damage to the tractor or loader caused by operating with loose mounting hardware. Tighten loader mounting frame hardware after the first 10 hours of operation and again after every 50 hours.

HARDWARE LOCATION	TORQUE SPECIFICATION
A	235 N·m (173 lb-ft)
B	210 N·m (155 lb-ft)
C	210 N·m (155 lb-ft)
D (With ROLL-GARD)	407 N·m (300 lb-ft)
(Without ROLL-GARD) ..	365 N·m (270 lb-ft)
E	100 N·m (75 lb-ft)



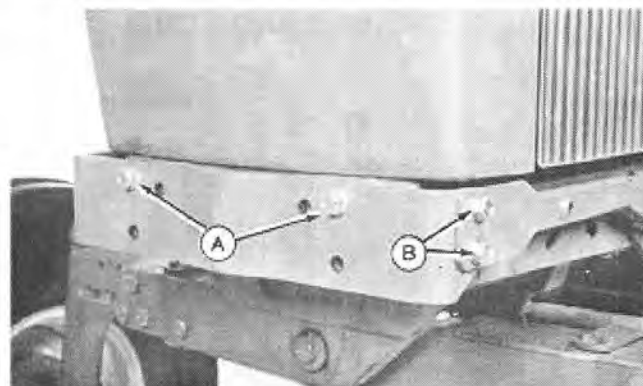
WX.620.LB.6 -19-24JUL92

CHECK MOUNTING FRAME HARDWARE **720 LOADER, FRONT ATTACH FRAME** **725 LOADER** **20, 30, 40, 50, 55 ROW CROP TRACTORS**

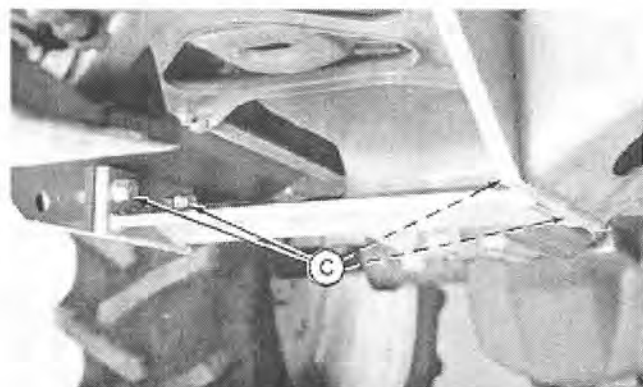
IMPORTANT: Help prevent damage to the tractor or loader caused by operating with loose mounting hardware. Tighten loader mounting frame hardware after the first 10 hours of operation and again after every 50 hours.

HARDWARE LOCATION	TORQUE SPECIFICATION
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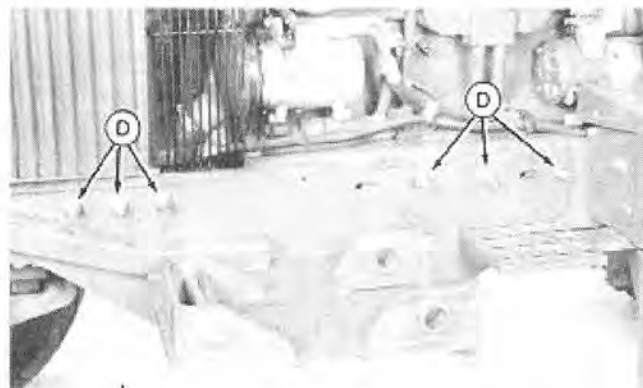
A	353 N·m (260 lb-ft)
B	315 N·m (232 lb-ft)
C	315 N·m (232 lb-ft)
D	315 N·m (232 lb-ft)



Front Cross Tie



Lower Tie Bar



Side Frame

WX,620,LB,7 -19-30JUL93

Troubleshooting

HYDRAULIC TROUBLESHOOTING

Symptom	Problem	Solution
Slow or jerky operation	Cold hydraulic oil.	Run engine and cycle loader. Use low viscosity hydraulic oil in cold weather. See your tractor operator's manual or your John Deere dealer.
	Low hydraulic oil.	See tractor operator's manual
	Poppet style selective control valve set slow.	Increase to fastest rate. See your tractor operator's manual.
	Engine speed too slow.	Increase engine speed.
	Internal cylinder leakage.	Test cylinders for internal leaks. Install cylinder repair kit. See your John Deere dealer.
	Faulty tractor hydraulic system.	See your tractor operator's manual or your John Deere dealer.
	"Flow checking" or faulty quick-connect coupler.	Replace coupler. See your John Deere dealer.
	Overloading bucket, grapple or fork.	Reduce load. See how lift capacity is determined in Specifications section.
Oil leaks	Incorrect control cable adjustment on loader operated with independent control valve.	See Install Control Cable in Service section for adjustments or see your John Deere dealer.
	Loose connections.	Tighten fittings.
	External cylinder leakage.	Install cylinder repair kit. See your John Deere dealer.
	External loader control valve leakage.	Install repair kit. See your John Deere dealer.

Continued on next page

Symptom	Problem	Solution
Lack of lift capacity	Load is greater than loader lift capacity.	See how lift capacity is determined in Specifications section.
	Internal lift cylinder leakage.	Test cylinders for internal leaks. Install cylinder repair kit. See your John Deere dealer.
Heavily loaded loader lowers when control is moved to raise position.	Lift check in control valve not working properly.	Repair control valve. See your John Deere dealer.
Heavily loaded bucket or attachment dumps when control is moved to roll back position.	Lift check in control valve not working properly.	Repair control valve. See your John Deere dealer.
Loader operation does not correspond with control lever movement.	Hydraulic hoses connected wrong.	Correct hoses connections. See Identifying Hose Connections in Service section.
	Defective quick-connect coupler.	Replace coupler. See your John Deere dealer.
Loader settles from raised position.	Internal leak in control valve or cylinder.	Test for leaks. Install repair parts. See your John Deere dealer.

WX.640,T,1 -19-21JUL92

MECHANICAL TROUBLESHOOTING

Symptom	Problem	Solution
Excessive wear on bucket cutting edge.	Too much down pressure when scraping on concrete surface.	Replace cutting edge. Use "FLOAT" position.
		Use heavy duty bucket equipped with reversible bolt on cutting edge attachment.
Bucket cutting edge bent down.	Edge has contacted a solid object while forward scraping with bucket dumped more than 15° below level.	Position bucket at 0 to 15° below level to protect the cutting edge while forward scraping.
	Lifting loads concentrated on bucket edge.	Distribute loads over wider area.
Bucket cutting edge bent up.	Edge has contacted a solid object while scraping or leveling rearward with bucket dumped more than 40° below level.	Position bucket at 40° or less below level to protect the cutting edge while rearward leveling. Use "FLOAT" to reduce down pressure.

WX.640,T,2 -19-21JUL92

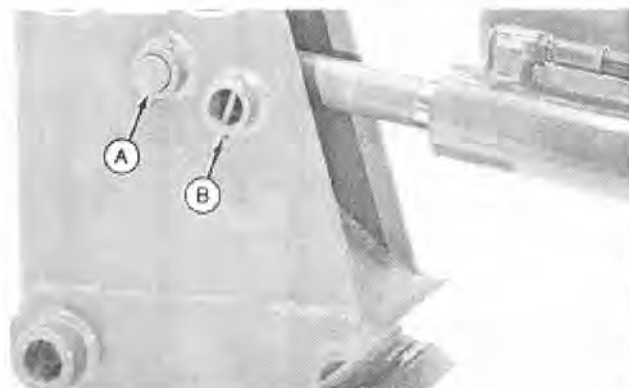
Service

USE CORRECT LIFT CYLINDER POSITION

CAUTION: 6000 and 7000 Series Tractors have higher hydraulic operating pressures. Moving the cylinder from position (A) to position (B) will increase the lift capacity of the loader beyond the safe limit. This excess lift capacity could result in tractor instability causing tractor rollover and personal injury or death.

IMPORTANT: Operating loader on a 6000 or 7000 Series Tractors with lift cylinder in position (B) will give it too much lift capacity. Tractor or loader damage could result.

- There are two lift cylinder positions:
 - Use hole (A) for 6000 and 7000 Series Tractors.
 - Use hole (B) for all tractors except 6000 and 7000 Series Tractors.



W00720 -UN-09JUL92

WX,720,SV,2 -19-30JUL93

ADJUST BUCKET QUIK-CHANGE LATCHES

1. Adjust latch plate:

- Attach bucket to loader. (See procedure below.)
- Raise and level bucket off ground.
- Push latch bracket against block (A).
- Tighten hardware — 215 N·m (160 lb-ft).

NOTE: Latch pins have a feature that allows them to drop automatically when the bucket is disconnected. The dropped pins allow the operator to attach the bucket without getting off the tractor. This feature requires adjustment at initial setup.

2. Install stud (B) in latch pins using 10 mm nuts.

IMPORTANT: If stud is adjusted too long, it may be damaged when bucket is disconnecting.

3. Adjust stud length:

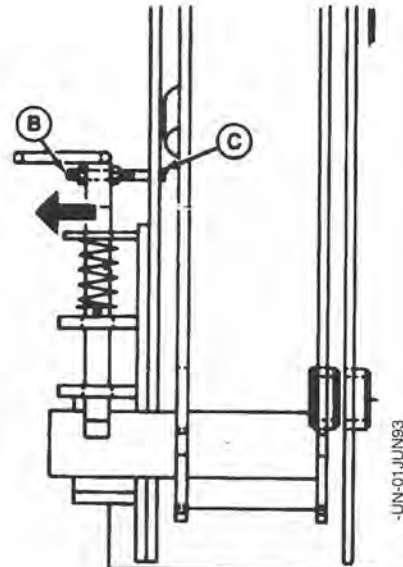
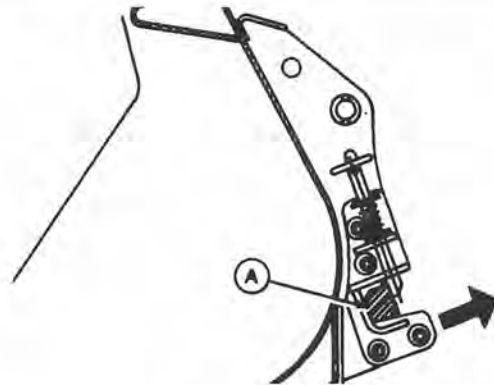
- With latch in down position, pull latch handle toward center.
- Adjust nuts until end of stud is flush with plate (C).
- Tighten stud.

BUCKET DETACHING PROCEDURE:

- Raise and level bucket 400 mm (16 in.) off ground.
- Lift and lock latch pins in raised position.
- Extend bucket cylinders slowly until front of bucket is on ground.
- Lower loader and back away.

BUCKET ATTACHING PROCEDURE:

- Extend bucket cylinders to angle links and align with bucket pins.
- Raise loader until links engage pins and then quickly roll back bucket. Latch pins should latch onto loader.
- Raise loader high enough to see that latch pins have dropped.



-UN-01JUN93

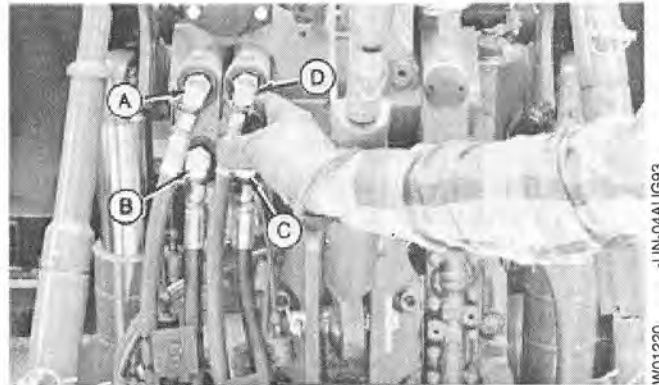
W00875

W00661 -UN-16JUL92

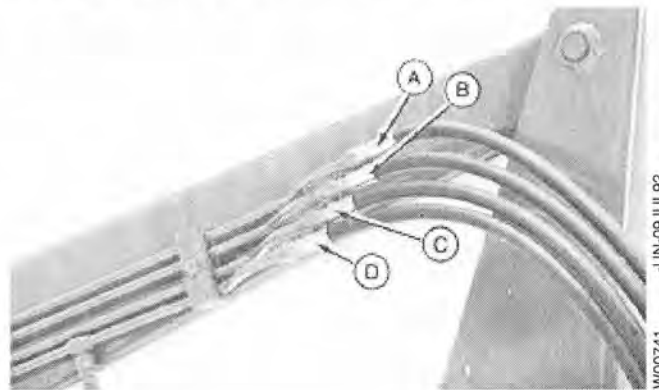
IDENTIFYING HOSE CONNECTIONS SCV OPERATED LOADER 6000 SERIES TRACTOR

HYDRAULIC OIL CIRCUIT ON LOADER

- A Bucket Cylinder Head End
- B Bucket Cylinder Rod End
- C Lift Cylinder Head End
- D Lift Cylinder Rod End



W01220 -UN-04AUG93



W00741 -UN-09JUL92

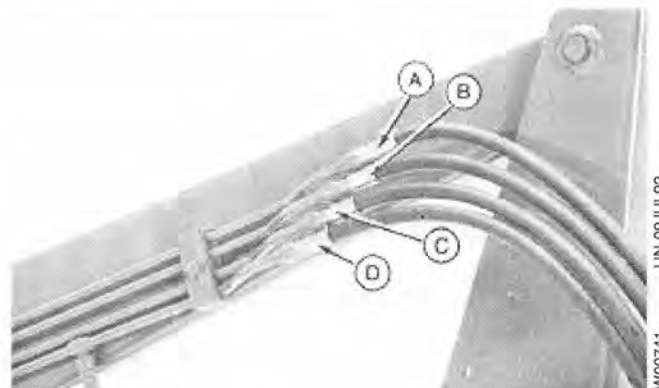
WX,720,SV,6 -19-06FEB95

IDENTIFYING HOSE CONNECTIONS SCV OPERATED LOADER 7000 SERIES TRACTOR

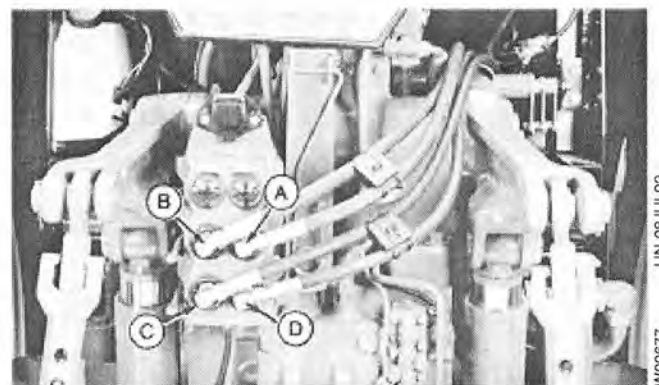
HYDRAULIC OIL CIRCUIT ON LOADER

SCV OPERATING LEVER

- | | |
|--------------------------------------|--------------------------------|
| A Bucket Cylinder Head End | Right-hand or center |
| B Bucket Cylinder Rod End | Right-hand or center |
| C Lift Cylinder Head End | Left-hand |
| D Lift Cylinder Rod End | Left-hand |



W00741 -UN-09JUL92



W00677 -UN-08JUL92

WX,620,SV,5 -19-06FEB95

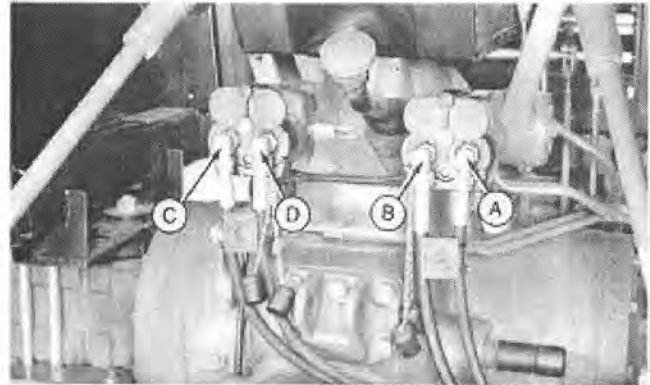
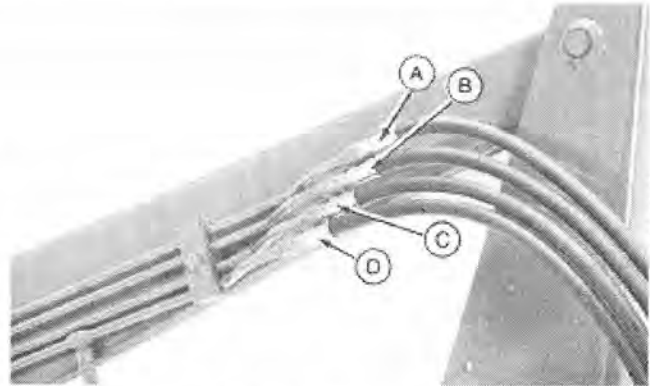
IDENTIFYING HOSE CONNECTIONS SCV OPERATED LOADER 20, 30, 40, 50, 55 SERIES TRACTOR

NOTE: Coupler location varies with tractor model. For all coupler locations, make connections so that bucket operation is controlled by the right-hand SCV lever on tractors with two SCV's (center lever on tractors with three SCV's) and raise/lower operation is controlled by the left-hand lever.

HYDRAULIC OIL CIRCUIT ON LOADER

SCV OPERATING LEVER

- | | |
|--|----------------------|
| A . . . Bucket Cylinder Head End | Right-hand or center |
| B . . . Bucket Cylinder Rod End | Right-hand or center |
| C . . . Lift Cylinder Head End | Left-hand |
| D . . . Lift Cylinder Rod End | Left-hand |



WX.620.SV.7 -19-06FEB95

-UN-09JUL92

W00741

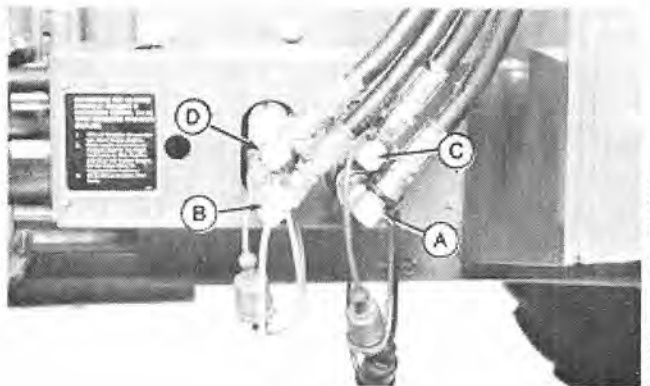
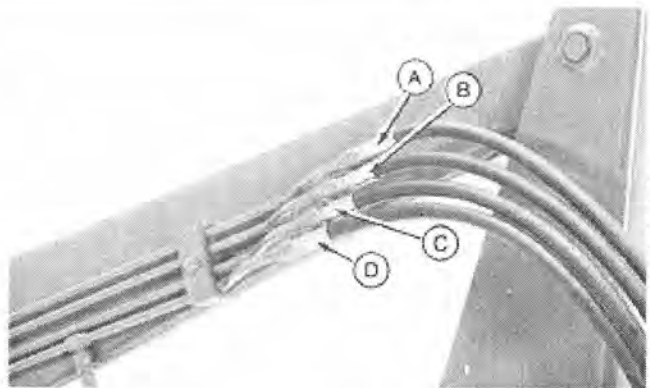
-UN-05OCT88

W12160

IDENTIFYING HOSE CONNECTIONS INDEPENDENT VALVE OPERATED LOADER 2-SPOOL VALVE 20, 30, 40, 50, 55 SERIES TRACTOR

HYDRAULIC OIL CIRCUIT ON LOADER

- | |
|----------------------------------|
| A . . . Bucket Cylinder Head End |
| B . . . Bucket Cylinder Rod End |
| C . . . Lift Cylinder Head End |
| D . . . Lift Cylinder Rod End |



WX.620.SV.8 -19-06FEB95

-UN-09JUL92

W00741

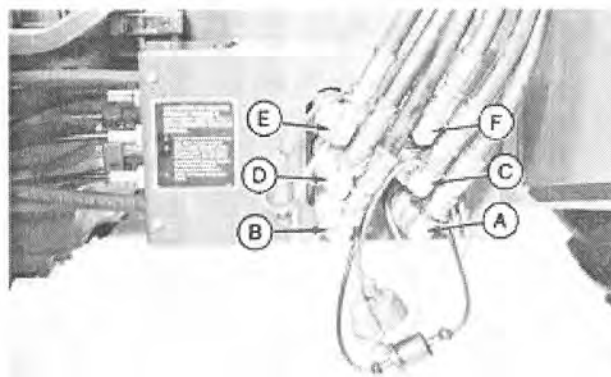
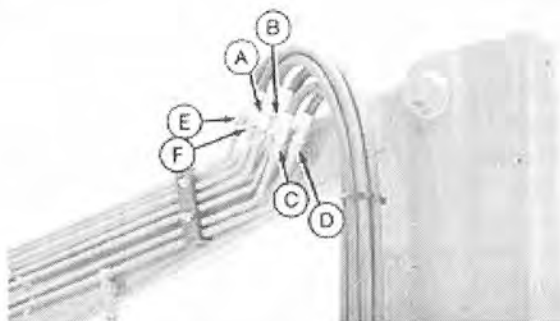
-UN-06MAY92

W00522

IDENTIFYING HOSE CONNECTIONS INDEPENDENT VALVE OPERATED LOADER 3-SPOOL VALVE 20, 30, 40, 50, 55 SERIES TRACTOR

HYDRAULIC OIL CIRCUIT ON LOADER

- A . . . Bucket Cylinder Head End
- B . . . Bucket Cylinder Rod End
- C . . . Lift Cylinder Head End
- D . . . Lift Cylinder Rod End
- E . . . Attachment Cylinder Head End
- F . . . Attachment Cylinder Rod End



WX.620.SV.9 -19-06FEB95

-UN-16JUN92

W00618

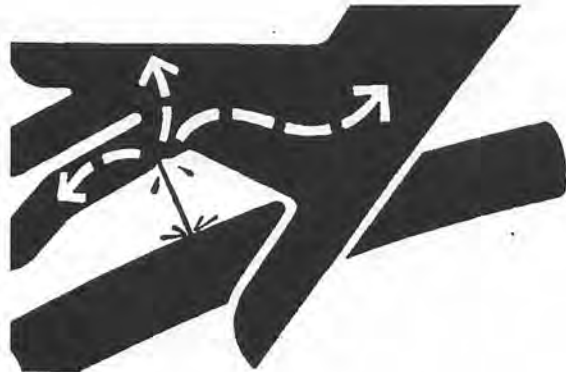
-UN-06MAY92

W00524

REPLACING HYDRAULIC HOSES, COUPLERS, TUBING OR CONNECTORS

CAUTION: Escaping fluid under pressure can penetrate the skin causing serious injury. Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



-UN-23AUG88

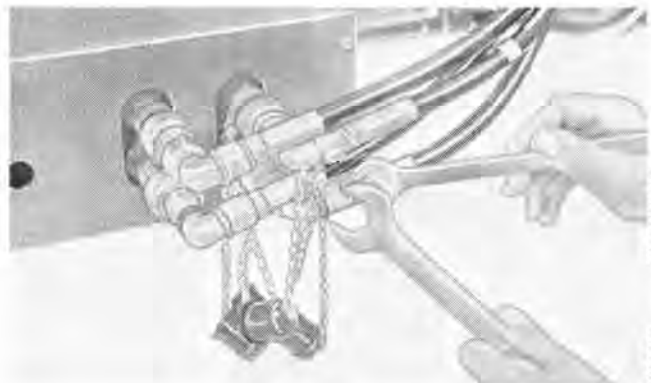
X9811

1. Relieve hydraulic pressure:

- For loader operated with tractor selective control valves, shut off engine and move levers.
- For loader operated with an independent control valve on 20, 30, 40, 50, 55 series tractor, dump bucket 15° from level and lower until some weight of tractor is on loader. Shut off engine. Move lever rearward and to left-hand side.

IMPORTANT: To prevent twisting the hydraulic tubes, use two wrenches when removing or connecting hoses to tubes.

2. Remove clamps and ties as required. Plastic ties cannot be used again.
3. Remove and replace hydraulic components. A 13/16 and a 7/8 in. wrench is required for most hose connections.
4. Route or tie hoses to avoid contact with loader frame.
5. Cycle loader and check for leaks.
6. Check tractor hydraulic oil level. See your tractor operator's manual.



-UN-06OCT88

W11568

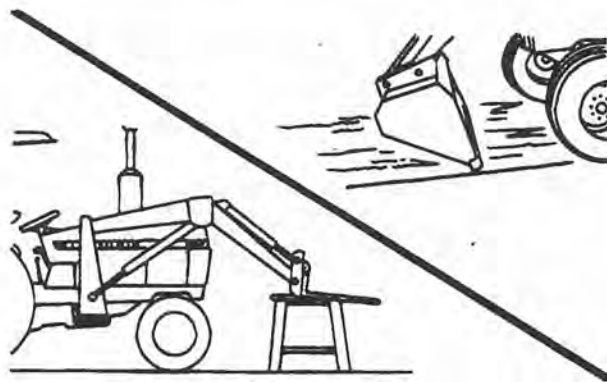
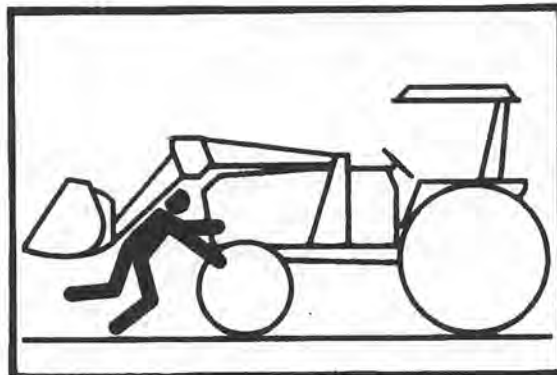
SERVICING TRACTOR AIR INTAKE FILTER

CAUTION: Help prevent bodily injury from accidental lowering of loader. Do not service air filter with loader elevated and unsupported. Engage parking brake and/or place transmission in "PARK", lower loader to ground or on safety stands, shut off tractor engine, relieve hydraulic pressure and remove key.

Normally, access to filter can be made with bucket flat on ground.

However, due to tractor size and tire variations, it may be necessary to do one of the following:

- Dump bucket fully and lower loader to ground.
- If equipped with a forklift or bale fork, raise loader to required height and place safety stands under frame of attachment. Lower attachment on stands, relieve hydraulic pressure and ensure weight of loader is fully supported by safety stands.
- If not equipped with an attachment, raise loader to required height and place safety stands under "boom arms". Lower loader on stands, relieve hydraulic pressure and ensure weight of loader is fully supported by safety stands.



WX.520.SV.21 -19-22JUN92

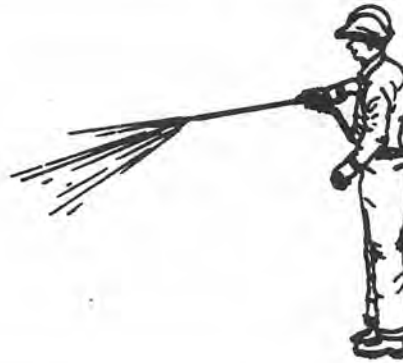
-UN-04DEC91
W00278

-UN-05OCT88
W12612

Storing the Loader

PREPARING LOADER FOR STORAGE

1. Clean the loader thoroughly. Dirt attracts moisture which causes rust.
2. Replace missing or damaged parts including hoses, hardware and decals.
3. Paint loader where needed.
4. Lubricate all grease fittings.



WX,520,ST,1 -19-22JUN92

T5813AM -UN-09FEB99

STORING THE LOADER

NOTE: Loader may be stored attached or detached from tractor.

1. Store loader in a dry, protected place. If stored outside, cover with a waterproof material.
2. Retract all hydraulic cylinders, if possible. If not, coat exposed cylinder rods with grease to prevent rusting.



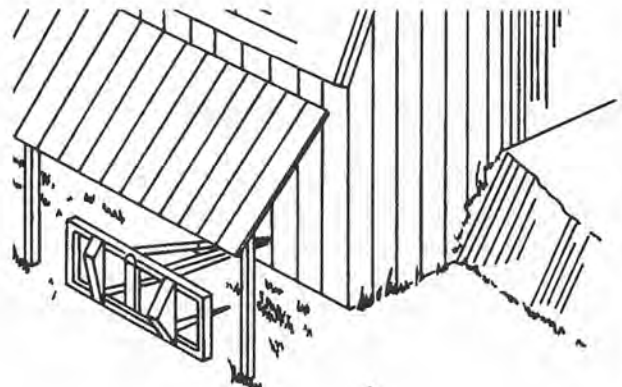
CAUTION: Stored attachments such as dual wheels, cage wheels, and loaders can fall and cause serious injury or death. Securely store attachments and implements to prevent falling. Keep playing children and bystanders away from storage area.

3. For detached loader:

- Install dust covers on hose ends.
- Place hoses on loader. DO NOT lay them on the ground.



CAUTION: To help prevent personal injury from exposed fork tines, always store bale fork with tines pointed down, or against bale, building or other stable object.



WX,620,ST,2 -19-24JUL92

W00267 -UN-27NOV91

W00700

W14000 -UN-05OCT88

Crime Prevention

HELP PREVENT CRIME

You can help take a bite out of crime by properly documenting ownership and discouraging theft.

TAKE A BITE OUT OF
CRIME
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DX,CRPRV.A -19-03MAR93

TS140 -19-07OCT88

RECORD IDENTIFICATION NUMBERS

1. Mark your machines with your own unique numbering system.
2. Record the Product Identification Number (PIN) of the unit and also individual component identification numbers for engines, axles, pumps, etc. Include the PIN numbers on all documentation, such as insurance, financial, and warranty papers.



DX,CRPRV.B -19-03MAR93

TS161 -JUN-23MAR89

KEEP PROOF OF OWNERSHIP

1. Take color photographs from several angles of each machine.
2. Maintain an up-to-date inventory of all your machines.
3. Keep your documented identification numbers, color photographs, and inventory in a safe, secure location.



DX,CRPRV.C -19-03MAR93

TS142 -JUN-23MAR89

PARK INDOORS OUT OF SIGHT

Make machines hard to move:

- Park large equipment in front of exits.
- Lower equipment to the ground. Remove key.
- Remove battery when unit is in storage.
- Lock cab doors, windows, and vandal-proof devices.
- Set wheels in widest position making loading more difficult. Lock building.



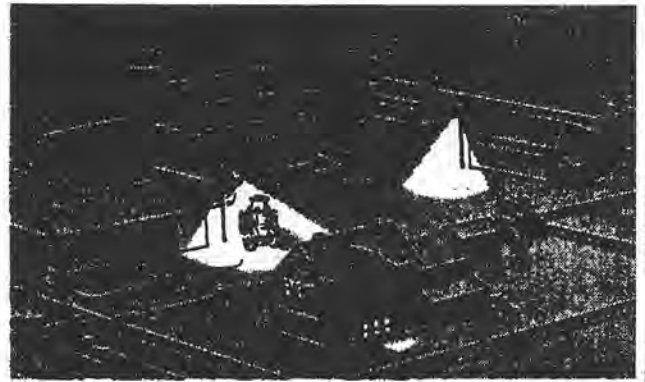
DX,CRPRV.D -19-03MAR93

TS143 -JUN-29AUG88

WHEN PARKING OUTDOORS

Make machines hard to move:

- Park in a well-lighted, fenced area.
- Lower all equipment to the ground.
- Remove ignition key. Remove battery when unit is in storage.
- Lock cab doors, windows, and vandal-proof devices.
- Set wheels in widest position making loading more difficult.

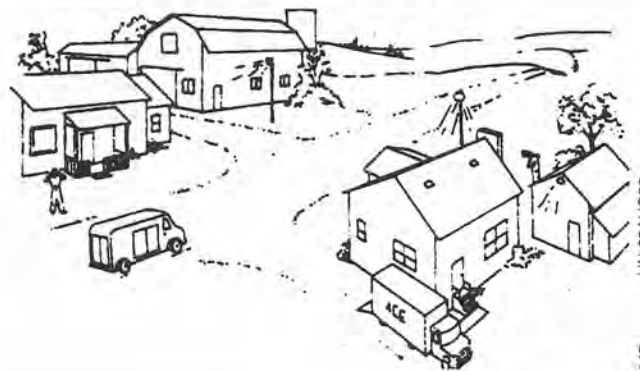


DX,CRPRV.E -19-03MAR93

TS155 -UN-23AUG88

REDUCE VANDALISM

1. Install vandal-proof devices.
2. Participate in a neighborhood watch program. Take written notes of suspicious vehicles or persons and report your findings to law enforcement agency.
3. Regularly verify that identification plates have not been removed. If they have, notify law enforcement agency. Order duplicate plates from your dealer.



DX,CRPRV.F -19-03MAR93

TS145 -UN-23AUG88

REPORT THEFTS IMMEDIATELY

1. Immediately notify your local law enforcement agency and insurance agent.
2. Provide a complete description of the machine, all of the documented identification numbers and color photographs.
3. Request verification of the identification numbers after they have been entered with any regional or national crime information center. Double check the numbers to be sure they are correct.
4. Notify your John Deere dealer of the theft and request that its loss be posted with full description and identification numbers.

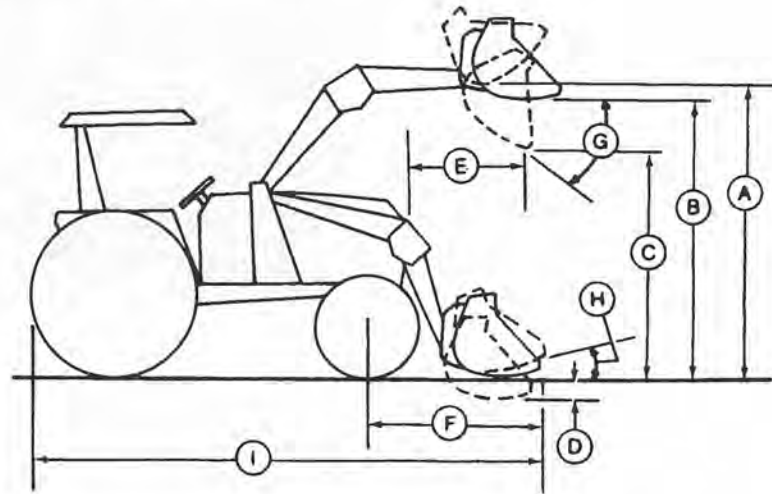


DX,CRPRV.G -19-03MAR93

TS146 -UN-09JAN89

Specifications

LOADER CAPACITY AND DIMENSIONS



W00252 -UN-04DEC91

	620 Loader	720 Loader	725 Loader
	6400 Tractor	7400 Tractor	7800 Tractor
Front Tire Size	7.50—16 in.	11.0—16 in.	11.0—16 in.

Capacity

Lift capacity to full height 1228 kg (2707 lb) . . . 1578 kg (3472 lb) . . . 2121 kg (4677 lb)
(BUCKET BOTTOM MIDPOINT)*

Breakout capacity 20 160 N (4532 lb) . . 27 044 N (6080 lb) . . 27 620 N (6209 lb)

Dimensions

(A) Maximum lift height	3206 mm (126 in.)	3357 mm (132 in.)	4116 mm (162 in.)
(B) Clearance with bucket level	3067 mm (121 in.)	3156 mm (124 in.)	3975 mm (156 in.)
(C) Clearance with bucket dumped	2597 mm (102 in.)	2780 mm (109 in.)	3560 mm (140 in.)
(D) Digging depth	506 mm (19.9 in.)	136 mm (5.3 in.)	284 mm (11.2 in.)
(E) Reach at full height, dumped	925 mm (36.4 in.)	955 mm (37.6 in.)	714 mm (28.1 in.)
(F) Reach at ground, level bucket	1972 mm (77.6 in.)	1787 mm (70.4 in.)	2114 mm (83.2 in.)
(G) Maximum dump angle at full height	39°	40°	33°
(H) Maximum rollback angle at ground	15°	12°	12°
(I) Overall length	5158 mm (203 in.)	5516 mm (217 in.)	5913 mm (232.8 in.)

* Capacities are shown measured to bucket bottom midpoint. Objects such as round bales or bins on a forklift move the weight out from this point, decreasing lift capacity.

Dimensions are in compliance with ASAE Standard S301.2.

LOADER HYDRAULIC CYLINDER DIMENSIONS

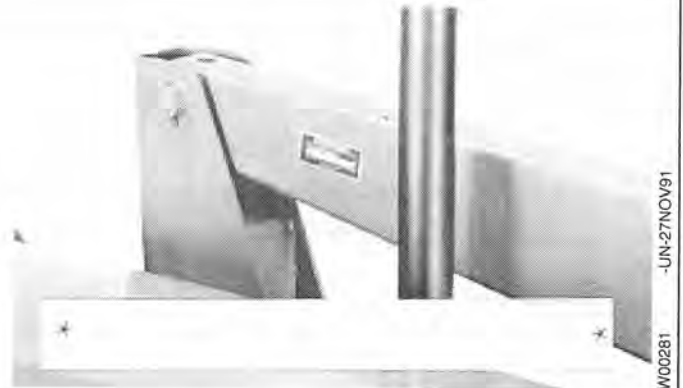
	620 Loader	720 Loader	725 Loader
Lift cylinder			
Bore	63 mm (2.5 in.)	63 mm (2.5 in.)	70 mm (2.8 in.)
Stroke	730 mm (28.7 in.)	855 mm (33.7 in.)	960 mm (37.8 in.)
Rod Diameter	40 mm (1.6 in.)	40 mm (1.6 in.)	45 mm (1.8 in.)
Closed Length	1070 mm (42.1 in.)	1058 mm (41.7 in.)	1166 mm (45.9 in.)
Bucket cylinder			
Bore	63 mm (2.5 in.)	63 mm (2.5 in.)	63 mm (2.5 in.)
Stroke	622 mm (24.5 in.)	622 mm (24.5 in.)	622 mm (24.5 in.)
Rod Diameter	40 mm (1.6 in.)	40 mm (1.6 in.)	40 mm (1.6 in.)
Closed Length	833 mm (32.8 in.)	833 mm (32.8 in.)	833 mm (32.8 in.)

(Specifications and design subject to change without notice)

WX,720,SP,2 -19-30JUL93

RECORD PRODUCT IDENTIFICATION NUMBER

Record all 13 characters of the product identification number in the space provided.



WX,520,SP,4 -19-06FEB95

W00281 -UN-27NOV91

Index

	Page		Page
A		E	
Air filter servicing	75-7	Electro-hydraulic valve pressure relieving	20-3
Attach loader	25-1		
Attachment		F	
Hood guard	55-8	Fork, bale	55-7
Attachments		Forklift	55-5
Bale Fork	55-7	Frame hardware torque	65-2
Bucket sizes and capacities	55-1		
Forklift	55-5	G	
Level indicator	55-4	Grapple, round bale/silage	55-10
Parking stands	55-8	Grease	
QUIK-CHANGE	55-2	Extreme pressure and multipurpose	60-1
QUIK-CHANGE latches	55-1	Guard, hood	55-8
Replaceable cutting edge	55-4		
Round bale hugger	55-10	H	
Round bale unroller	55-11	Hood guard	55-8
Round bale/silage grapple	55-10	Hose replacement	75-6
Self-level valve	55-9	Hugger, round bale	55-10
Teeth for H.D. bucket	55-2	HYDRA-LEVEL	
Telescoping boom	55-6	Operation	55-9
Tines for bucket	55-3		
B		I	
Bale fork	55-7	Indicator, level	55-4
Bale hugger adjustments	50-4		
Boom, telescoping	55-6	L	
Bucket		Level indicator for bucket or fork	55-4
Bucket sizes and capacities	55-1	Leveling operation	35-5
Level indicator	55-4	Lubricant	
QUIK-CHANGE latches	55-1	Alternative	60-1
Replaceable cutting edge	55-4	Synthetic	60-1
Teeth for H.D. bucket	55-2		
Tines for bucket	55-3	P	
C		Pallet fork	55-5
Capacity, loader	90-1	Parking loader	20-1
Controls		Parking stands	55-8
Single Lever (Joystick)	35-1	Pressure relieving	20-3
Without Single Lever (Joystick)	35-2		
Cutting edge installation	55-4	Q	
D		QUIK-CHANGE	55-2
Decal location	10-1		
Detaching loader	20-1		

	Page
QUIK-PARK	55-8

R

Removing loader	20-1
Round bale grapple	55-10
Round bale hugger	55-10
Round bale maximum weight, with bale fork	40-1
Round bale maximum weight, with grapple	45-1, 50-1
Round bale transporting, with bale fork	40-2
Round bale transporting, with bale hugger	50-2
Round bale transporting, with grapple	45-3
Round bale unroller	55-11

S

Self-level valve	
Operation	55-9
Serial number	90-2
Servicing tractor air intake filter	75-7
Spear, bale	55-7
Spike, bale	55-7
Stands, parking	55-8
Storage	80-1
Synthetic Lubricants	60-1

T

Teeth for heavy duty bucket	55-2
Telescoping boom	55-6
Tines for bucket	55-3
Tires, approved front	15-4
Tires, rear tread setting	15-8
Torque, frame hardware	65-2
Tractor approval	15-1

U

Unroller, round bale	55-11
----------------------------	-------

V

Valve, self-level	
Operation	55-9

John Deere Service Literature Available

John Deere Distribution Service Center
Service Publications Department
P.O. Box 186, Moline, IL. 61266-0186

Name _____

Address _____

To order, fill out this form and mail it to the address above. Check for prices with your John Deere dealer or call **1-800-522-7448**. You may also place credit card orders by calling this number. Make checks payable to Deere & Co. Service Publications. Allow three weeks for delivery. No COD orders. Do not send cash or stamps. If you want manuals or catalogs for equipment not shown on this list, provide the model number, serial number, and name of the product.

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620, 720 and 725 Loaders				
Operator's Manual	OMW43427		x	=
620 Loader				
Parts Catalog	PC2373		x	=
720 and 725 Loader				
Parts Catalog	PC2374		x	=
			x	=
			x	=
			x	=
			x	=
			x	=
			x	=
			x	=
FMO Manual—Tractors	FMO10103B		x	=
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FMO Manual—Combine Harvesting	FMO15104B		x	=
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 25.00 to 49.99 4.25
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 100.00 to 199.99 7.50
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Illinois state residents add 6.25% and Iowa state residents add 5% for Retail Occupation Tax or show tax exemption number. Other states excluded.

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Expiration date: _____

Your Signature _____

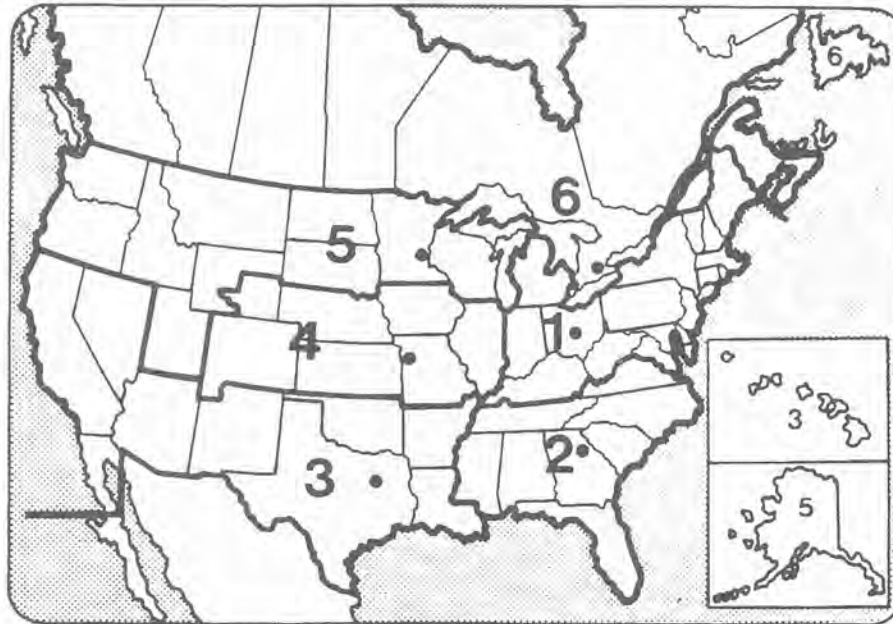
Optional shipping available. Please check and add cost to normal shipping above.

☐ 1 day air \$15.00
☐ 2 day air \$10.00

WX,720,SLIT -19-06FEB95

John Deere Service Keeps You On The Job

JOHN DEERE IS AT YOUR SERVICE WHEN YOU NEED IT



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701 Georgesville Road
Columbus, OH 43228-2499
614-275-1500 (Fax. 614-275-1450)
612-887-6200 (Fax. 612-887-6385)

3. JOHN DEERE COMPANY

P.O. Box 540598
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2. JOHN DEERE COMPANY

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4. JOHN DEERE COMPANY

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816-361-4000 (Fax. 816-995-9381)

6. JOHN DEERE LIMITED

South Service Road at Hunter
Grimsby, Ontario, Canada L3M 4H5
905-945-9281 (Fax. 905-945-0341)

CUSTOMER SATISFACTION is important to John Deere. We take pride in providing superior service. We'll be around when you need us:

- We maintain a large and varied parts inventory to help minimize downtime.
- Precision tools and testing equipment enable technicians to locate and correct troubles.
- We hold regular training schools for service technicians so they know your equipment and how to maintain it.
- Our goal is to provide prompt, efficient service through competent dealerships.

COMPLAINT-RESOLUTION PROCEDURE

Your dealer is the best and fastest source to solving any problems you may experience with your product.

1. Be prepared with the following information:
 - Machine model and product identification number
 - Date of purchase
 - Nature of problem
2. Discuss problem with dealer service manager.
3. If unable to resolve, see the dealership manager. Explain the problem and request assistance.
4. If you have a persistent problem your dealership is unable to satisfy, ask your dealer to contact the John Deere territory aftermarket manager for resolution.
5. If a problem is not resolved to your satisfaction, contact the appropriate John Deere sales branch for your area and ask to speak with the division aftermarket manager. (See map.)

